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Taborda Romero, Jesus A.

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STRAIN GAGE DATA PROCESSING FOR ESTIMATING
STRESS DISTRIBUTIONS AROUND PIPE CROSS
SECTIONS

JESUS A. TABORDA ROMERO

STRAIN GAGE DATA PROCESSING FOR ESTIMATING
STRESS DISTRIBUTIONS AROUND PIPE CROSS SECTIONS

by

Jesus A. Taborda Romero
Lieutenant Commander, Venezuelan Navy



Submitted in partial fulfillment of the
requirements for the degree of

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ABSTRACT

This thesis presents a method for estimating the distribution of stress components around the outer circumference of a cross section of a pipe, from the readings of strain gage elements arbitrarily positioned and oriented around this circumference. A least-squares procedure is used to obtain best estimates of the coefficients of Fourier expansions describing such distributions. A digital computer program was developed for applying the method. Data for testing the method and program were generated by a computer program using the best available theory of stress analysis in pipes. Methods for adding random errors to the data were adapted and used for closer simulation of actual situations.

A second problem treated in this thesis is that of inferring the loading acting through the cross section of a straight pipe of concentric bore from known stresses at points on the external surface of the cross section which is presumed to be distant from stress concentrations. It is shown that this inference can be made from stresses at only three points of the cross section. A digital computer program was developed to do this.

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1. Introduction.

In a thesis presented to the Naval Postgraduate School in May, 1966, LT Joseph W. Koch, Jr., USN, did pioneer work on the problem of obtaining optimal inferences of stresses in submarine main sea water piping, from strain gage readings taken during dockside hydrostatic tests and during submerged operations. This work provided a sequential procedure for determining such stresses, but it also indicated the need for many related investigations.

Two of these are treated in the present thesis. The first is that of inferring, in an optimal way, the distributions of stresses around the outer circumference of a given cross section of pipe from observations of strain obtained from an arbitrary distribution of strain gage elements around that circumference. There are several reasons for being interested in this problem. One reason is that even though the gage elements may be arranged in special patterns intended to simplify determining stresses (for example three-gage rosette arrangements), failure of any of the elements might make it difficult to make effective use of valid information obtained from closely related gages. Another reason is the ability to infer stresses from arbitrarily arranged gages, which is a logical step in investigating the most effective and most economical arrangements of gage elements.

Briefly, this problem is solved herein by constructing Fourier series representing the desired stress components. Theoretical considerations are used to evaluate the coefficients of the series in an optimal way, minimizing the sum of the squares of the residuals. A digital computer program was developed to support the theory.

The second problem treated here is that of inferring the force and moment components applied through a cross section of pipe and the internal pressure acting inside the pipe. It is shown that these values may be inferred from a knowledge of the state of stress at only three arbitrarily chosen points at the external circumference of the cross section, and a digital computer program for making the corresponding evaluations was developed.

The solution of this problem assumes that the stress distribution is that given by what may be regarded as the best available current theory for the state of stress in a section of uniform pipe having concentric bore and remote from stress concentrations and other disturbances in the stress pattern.

A digital computer program to generate numerical data from the best available theory was developed. This data was used to test and verify the theory and the computer programs. Suggestions of how to extend the present work are given in Section 4.

The author would like to express his sincere appreciation to Dr. John E. Brock, Professor of Mechanical Engineering, Naval Postgraduate School, for his continued patience, efforts and most capable guidance while acting as faculty advisor in this work.

2. Least-Squares Estimation of Stress Distributions at the External Circumference of a Pipe by Means of Fourier Expansions, Using Strain Gage Data.

The usual method of estimating the stress distribution at the surface of a body is by taking readings of strain gages grouped in rosettes, to determine local principal stresses. Unless the strain rosettes have a redundancy of gage elements, when one or more of them fail, it is difficult to make effective use of the information provided by the elements which do not fail.

The work that follows presents a method to estimate the stress distribution around an external circumference of a cross section of pipe, along a sequence of strain gage elements, which may or may not be grouped in rosettes. If one or more gage elements fail, the information from the others is still useful.

It is assumed that strain gage elements are arbitrarily placed

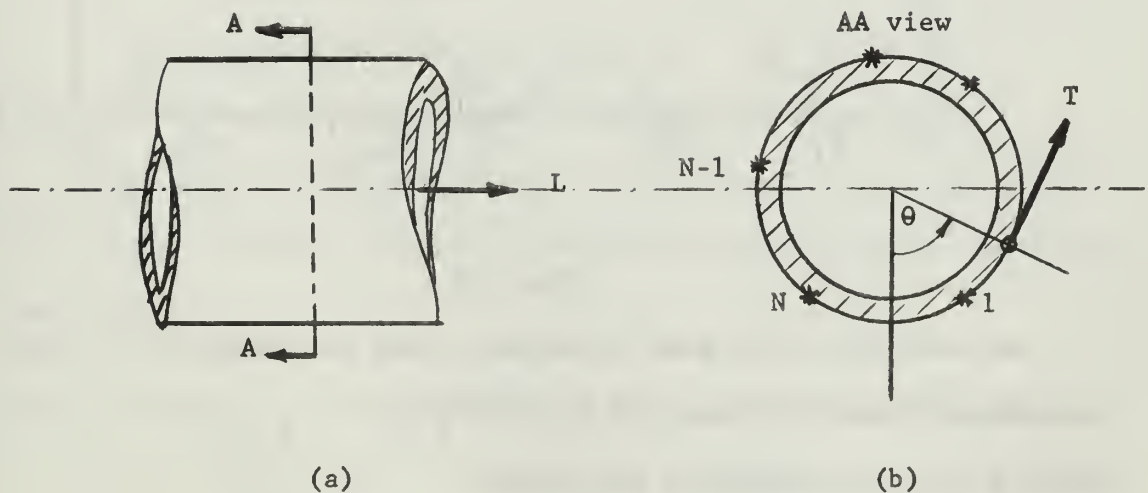


Fig. 2.1.

and arbitrarily oriented around the external circumference of a cross section of pipe so as to measure the strain produced by application of

loading. Assume that there are N such elements as indicated in Fig. 2.1.

Define two orthogonal directions at the cross section, one normal to it, called longitudinal and represented by the letter L , and the other tangential to the external circumference, called tangential and represented by T ; Fig. 2.1.b. Also define the angle θ as the angle between the vertical line that passes downward through the center of the cross section, and the radial line that passes through any specified point of the external circumference, measured as indicated in Fig. 2.1.b.

Measure the angular orientation of each gage element in the counter-clockwise direction from the tangential axis T , and call this angle ϕ .

A set of parameter-pairs can then be formed

$$(\theta_i, \phi_i) \quad i = 1, 2, \dots, N$$

which describe the position and orientation of each element, Fig. 2.2.

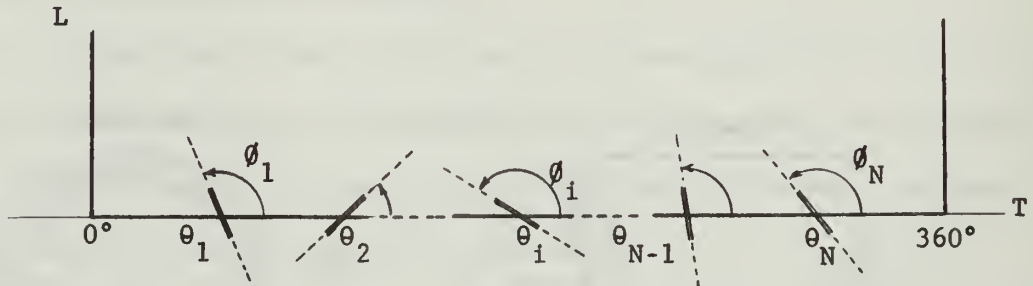


Fig. 2.2.

At each one of the gage locations, there are tangential, longitudinal, and shear strains, $(\epsilon_T)_i$, $(\epsilon_L)_i$, and $(\epsilon_{TL})_i$ respectively. The strains ϵ_y and ϵ_z along axis y and z , rotated the angle ϕ from the tangential direction

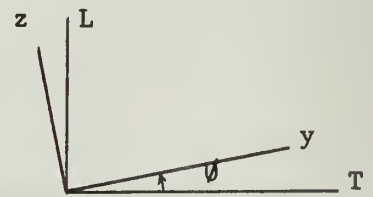


Fig. 2.3.

Fig. 2.3., are related to the local

strains ϵ_T , ϵ_L and ϵ_{TL} by the strain tensor in the following way

$$\begin{pmatrix} \epsilon_y & \frac{1}{2}\epsilon_{yz} \\ \frac{1}{2}\epsilon_{yz} & \epsilon_z \end{pmatrix} = \begin{pmatrix} \cos \phi & \sin \phi \\ -\sin \phi & \cos \phi \end{pmatrix} \begin{pmatrix} \epsilon_T & \frac{1}{2}\epsilon_{TL} \\ \frac{1}{2}\epsilon_{TL} & \epsilon_L \end{pmatrix} \begin{pmatrix} \cos \phi & -\sin \phi \\ \sin \phi & \cos \phi \end{pmatrix}$$

The corresponding relations for the strains $(\epsilon_y)_i$ and $(\epsilon_z)_i$ along and transverse to the i th strain gage axis, are then

$$(\epsilon_y)_i = (\epsilon_T)_i \sin^2 \phi_i + (\epsilon_L)_i \cos^2 \phi_i + (\epsilon_{TL})_i \sin \phi_i \cos \phi_i \quad (2.1.1)$$

$$(\epsilon_z)_i = (\epsilon_T)_i \cos^2 \phi_i + (\epsilon_L)_i \sin^2 \phi_i - (\epsilon_{TL})_i \sin \phi_i \cos \phi_i \quad (2.1.2)$$

At the external surface, strains are related to the corresponding stresses as follows

$$\epsilon_T = (s_T - \nu s_L) / E \quad (2.2.1)$$

$$\epsilon_L = (s_L - \nu s_T) / E \quad (2.2.2)$$

$$\epsilon_{TL} = s_{TL} / G \quad (2.2.3)$$

where s is stress

ν is Poisson's ratio

E is Young's modulus of elasticity

G is the shear modulus of elasticity

Substituting these expressions for the strains in the relations (2.1) for the strains along and transverse to the i th gage element and simplifying

$$\begin{aligned} (\epsilon_y)_i &= (s_T)_i [1 - (\nu + 1) \sin^2 \phi_i] / E + (s_L)_i [1 - (\nu + 1) \cos^2 \phi_i] / E \\ &\quad + (s_{TL})_i \sin 2 \phi_i / (2G) \end{aligned} \quad (2.3.1)$$

$$(\epsilon_z)_i = (s_T)_i [1 - (v + 1) \cos^2 \theta_i] / E + (s_L)_i [1 - (v + 1) \sin^2 \theta_i] / E - (s_{TL})_i \sin 2 \theta_i / (2G) \quad (2.3.2)$$

A strain gage element is sensitive not only to the strain along its own axis but also, to a small extent, to the strain at right angles to this axis. The transverse sensitivity is usually hard to obtain. It is rarely available from the manufacturer and may have to be inferred from an experiment. Nevertheless, it may be of importance and it is included in the theoretical development that follows.

For a particular gage element properly mounted on a given definite material, the relative change in electrical resistance, which is sensed by the strain indicator (or recorder), is given by a formula of the sort

$$\frac{\Delta R}{R} = F_y \epsilon_y + F_z \epsilon_z \quad (2.4)$$

where R is the electrical resistance of the element, ϵ_y and ϵ_z are the strains along and perpendicular to its axis, and F_y and F_z are coefficients which depend on the characteristics of the gage and the properties of the material upon which it is mounted.

The ratio

$$k = F_z / F_y \quad (2.5)$$

is called the transverse sensitivity (factor) of the gage, and the quantity

$$F' = (1 - k^2) F_y$$

is called the gage factor (which should be set on the sensor instrument). F' is the ratio of unit change in electric resistance to the quantity ϵ , (indicated strain) sensed by the instrumentation.

Thus

$$\begin{aligned}
 e &= \left(\frac{\Delta R}{R} \right) / F' \\
 &= (F_y \epsilon_y + F_z \epsilon_z) / [(1 - k^2)F_y] \\
 &= (\epsilon_y + k\epsilon_z) / (1 - k^2)
 \end{aligned} \tag{2.7}$$

This is what the instrumentation should indicate if there were no errors. Clearly for a gage with no transverse sensitivity, $k = 0$, and $e = \epsilon_y$.

After substituting the expressions (2.3) for $(\epsilon_y)_i$ and $(\epsilon_z)_i$ in equation (2.7) and simplifying, the theoretical indicated strain e_i sensed along the i th strain gage element is given by

$$\begin{aligned}
 e_i &= (s_T)_i [(1 - kv) - (1 - k)(1 + v)\sin^2\theta_i] / [E(1 - k^2)] + \\
 &+ (s_L)_i [(1 - kv) - (1 - k)(1 + v)\cos^2\theta_i] / [E(1 - k^2)] + \\
 &+ (s_{TL})_i (1 - k)\sin 2\theta_i / [2G(1 - k^2)]
 \end{aligned} \tag{2.8}$$

Let the coefficients of the stresses in the above expression be represented by

$$A(\theta_i) = A_i = [(1 - kv) - (1 - k)(1 + v)\sin^2\theta_i] / [E(1 - k^2)] \tag{2.9.1}$$

$$B(\theta_i) = B_i = [(1 - kv) - (1 - k)(1 + v)\cos^2\theta_i] / [E(1 - k^2)] \tag{2.9.2}$$

$$C(\theta_i) = C_i = (1 - k)\sin 2\theta_i / [2G(1 - k^2)] \tag{2.9.3}$$

Then equation (2.8) can be put in the form

$$e_i = A_i (s_T)_i + B_i (s_L)_i + C_i (s_{TL})_i \tag{2.10}$$

Any one of the stresses $(s_T)_i$, $(s_L)_i$ and $(s_{TL})_i$ has continuous and finite values around the external circumference of the pipe cross

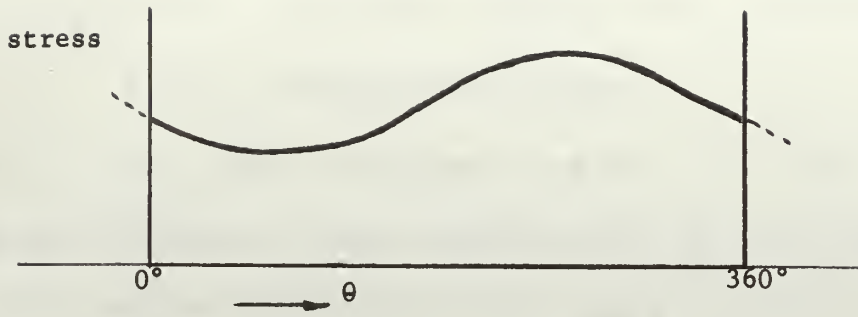


Fig. 2.4.

section, and can be represented as in Fig. 2.4.

The functional relation between stress and the angular position θ can be expanded in an infinite Fourier series¹

$$(s_T)_i = \sum_{n=0}^{\infty} (s_{TA})_n \cos n\theta_i + \sum_{n=0}^{\infty} (s_{TB})_n \sin n\theta_i \quad (2.11.1)$$

$$(s_L)_i = \sum_{n=0}^{\infty} (s_{LA})_n \cos n\theta_i + \sum_{n=0}^{\infty} (s_{LB})_n \sin n\theta_i \quad (2.11.2)$$

$$(s_{TL})_i = \sum_{n=0}^{\infty} (s_{TLA})_n \cos n\theta_i + \sum_{n=0}^{\infty} (s_{TLB})_n \sin n\theta_i \quad (2.11.3)$$

where

$(s_{TA})_n$, $(s_{TB})_n$, $(s_{LA})_n$, $(s_{LB})_n$, $(s_{SHA})_n$, and $(s_{SHB})_n$ are as yet unknown numerical coefficients.

Sufficiently accurate values can be obtained if the expansion is carried to a finite number of terms, say P terms, in which case the index n would reach a maximum value of $P/2$. Call this value M . Then

$$(s_T)_i \approx \sum_{n=0}^M (s_{TA})_n \cos n\theta_i + \sum_{n=0}^M (s_{TB})_n \sin n\theta_i \quad (2.12.1)$$

¹The conventional expansion of a Fourier series is a constant term followed by a summation from 1 to ∞ . The same is obtained by eliminating the constant term and making summations from 0 to ∞ . This latter form will be used in this work to facilitate mathematical manipulations and later programming for a digital computer.

$$(s_L)_i \approx \sum_{n=0}^M (s_{LA})_n \cos n\theta_i + \sum_{n=0}^M (s_{LB})_n \sin \theta_i \quad (2.12.2)$$

$$(s_{TL})_i \approx \sum_{n=0}^M (s_{TLA})_n \cos n\theta_i + \sum_{n=0}^M (s_{TLB})_n \sin n\theta_i \quad (2.12.3)$$

Note that this expansion contains $6(M+1)$ Fourier coefficients.

If these expressions for the stresses are substituted into equation (2.10) for the strain e_i , theoretically sensed by the i th strain gage element,

$$\begin{aligned} e_i \approx & A_i \left[\sum_{n=0}^M (s_{TA})_n \cos n\theta_i + \sum_{n=0}^M \dots \right] + \\ & + B_i \left[\sum_{n=0}^M \dots + \sum_{n=0}^M \dots \right] + \\ & + C_i \left[\sum_{n=0}^M \dots + \sum_{n=0}^M (s_{TLB})_n \sin n\theta_i \right] \end{aligned} \quad (2.13)$$

Call e_i^* the strain actually measured by the i th strain gage element, and E_i the difference between that measured strain and e_i , the strain that theoretically it should have measured, so that this error E_i is expressed as

$$E_i = e_i - e_i^* \quad (2.14)$$

Let R be the sum of the squares of the errors, that is

$$\begin{aligned} R &= \sum_{i=1}^N (E_i)^2 \\ &= \sum_{i=1}^N (e_i - e_i^*)^2 \\ &= \sum_{i=1}^N (e_i)^2 - 2 \sum_{i=1}^N e_i e_i^* + \sum_{i=1}^N (e_i^*)^2 \end{aligned} \quad (2.15)$$

To minimize R , partial derivatives respect to each of the $6(M+1)$ Fourier coefficients are taken and set equal to zero:

$$\frac{\partial R}{\partial D_k} = 0$$

where $D_k = (s_{TA})_k, (s_{TB})_k, (s_{LA})_k, (s_{LB})_k, (s_{TLA})_k, (s_{TLB})_k$ in turn

for $k = 0, 1, 2, \dots, M$

Taking derivatives of R from expression (2.15)

$$\frac{\partial R}{\partial D_k} = 0 = 2 \sum_{i=1}^N e_i \frac{\partial e_i}{\partial D_k} - 2 \sum_{i=1}^N e_i^* \frac{\partial e_i}{\partial D_k} \quad (2.16)$$

Simplifying this

$$\sum_{i=1}^N e_i \frac{\partial e_i}{\partial D_k} = \sum_{i=1}^N e_i^* \frac{\partial e_i}{\partial E_k} \quad (2.17)$$

Taking derivatives of e_i from expression (2.13)

$$\frac{\partial e_i}{\partial (s_{TA})_k} = A_i \cos k\theta_i \quad \text{for } k = 0, 1, 2, \dots, M \quad (2.18.1)$$

$$\frac{\partial e_i}{\partial (s_{TB})_k} = A_i \sin k\theta_i \quad (2.18.2)$$

$$\frac{\partial e_i}{\partial (s_{LA})_k} = B_i \cos k\theta_i \quad (2.18.3)$$

$$\frac{\partial e_i}{\partial (s_{LB})_k} = B_i \sin k\theta_i \quad (2.18.4)$$

$$\frac{\partial e_i}{\partial (s_{TLA})_k} = C_i \cos k\theta_i \quad (2.18.5)$$

$$\frac{\partial e_i}{\partial (s_{TLB})_k} = C_i \sin k\theta_i \quad (2.18.6)$$

Note that there are $6(M + 1)$ derivatives of this form. Substituting in equation (2.17) the expression for e_i from equation (2.13)

$$\begin{aligned} \sum_{i=1}^N \left\{ A_i \left[\sum_{n=0}^M (s_{TLB})_n \sin n\theta_i + \dots \right] + \dots + C_i \left[\dots \right. \right. \\ \left. \left. \dots + \sum_{n=0}^M (s_{TLB})_n \sin n\theta_i \right] \right\} \frac{\partial e_i}{\partial D_k} = \sum_{i=1}^N e_i^* \frac{\partial e_i}{\partial D_k} \end{aligned} \quad (2.19)$$

which is the same as

$$\sum_{n=0}^M (s_{TA})_n \left[\sum_{i=1}^N A_i \cos n\theta_i \frac{\partial e_i}{\partial D_K} \right] + \sum_{n=0}^M (s_{TB})_n \left[\sum_{i=1}^N A_i \sin n\theta_i \frac{\partial e_i}{\partial D_K} \right] +$$

$$+ \dots + \sum_{n=0}^M (s_{TLB})_n \left[\sum_{i=1}^N C_i \sin n\theta_i \frac{\partial e_i}{\partial D_K} \right] = \sum_{i=1}^N e_i^* \frac{\partial e_i}{\partial D_K} \quad (2.20)$$

for $k = 0, 1, 2, \dots, M$

When the index n in the Fourier expansions is equal to zero, the terms containing $\sin(n\theta_i)$ are zero. This makes the coefficients $(s_{TB})_0$, $(s_{LB})_0$ and $(s_{TLB})_0$ also zero, reducing the Fourier coefficients to $(6M + 3)$ and the same number of derivatives of the form $\frac{\partial e_i}{\partial D_K}$. There will be $(6M + 3)$ equations in each of which appear all the Fourier coefficients. This makes a set of $(6M + 3)$ equations with the same number of unknowns, (the Fourier coefficients), which can be solved.

Once the Fourier coefficients are solved for, they can be substituted in expressions (2.7) for the stresses. The stress distributions s_T , s_L and s_{TL} are defined then as functions of the angle θ over the complete external circumference of the cross section.

A digital computer program was developed to apply the theory of the preceding text. It was tested using a mathematical model of a cantilevered pipe. The program is called TERESITA and is presented in Appendix B of this thesis.

It was assumed that strain gages having a zero transverse sensitivity factor were placed at the external circumference of cross section No. 1, see Fig. A.1. in Appendix A. Four arrangements of gage elements

and several numbers of Fourier coefficients were used.

The first arrangement consisted of twelve strain gage rosettes equally spaced 30° from each other around the cross section. Each rosette has three gage elements oriented at 0° , 45° and 90° from the positive tangential axis. Runs were made with 11, 9, 7, 5 and 3 Fourier coefficients for each stress component.

The second arrangement consisted of twelve rosettes spaced as above but with elements oriented at 0° , 60° , and 120° . Runs were made for the same number of Fourier coefficients.

The third arrangement consisted of eight strain rosettes equally spaced 45° from each other. The rosettes had four gage elements oriented at 0° , 45° , 90° and 135° from the positive tangential axis. Runs were made for the same number of Fourier coefficients.

As input data for testing the program, stress distributions produced by the loading were evaluated at the external circumference of cross section No. 1. From the stresses, the theoretical strain that the gage element would sense, was computed. The stress distributions recovered by the program agreed in all cases with the input information. Results using eleven Fourier coefficients (for each stress component s_T , s_L and s_{TL}) are almost identical with those using only three coefficients.

Additional runs were made using the second arrangement of gages, but eliminating arbitrarily the readings of some of them. This is what would have to be done in an actual case if some gage elements were known to have failed. Results are satisfactorily close to the preceding ones. Other runs were made using a strain gage transverse sensitivity factor of 1%. The program recovered likewise the input information.

The fourth gage arrangement had one gage element every 10° around

the circumference with different orientation for each gage. Runs were made using the same number of coefficients.

All the runs described above were repeated introducing in the gage element readings small random errors so to simulate actual situations. Calculated loadings differed from the input loadings to a degree which depended in each case on the amount of error introduced.

The program and some sample numerical results of the runs made are presented in Appendix B of this thesis.

A more detailed discussion of the effects of changing the number of Fourier coefficients and gage element arrangement is presented in Appendix E.

3. Inference of the Loading Acting at a Cross Section of a Pipe of Concentric Bore from Stresses at the External Circumference of that Cross Section.

If stresses are known at a sufficient number of points around the external circumference of the cross section of a pipe of concentric bore at a distance from stress risers and concentrated loads, the loading acting at the cross section can be determined from theory.

It is intended to analyse the effects that such loads produce at a general point P under the conditions specified above. From this analysis, general conclusions will be reached which lead to a mathematical procedure to determine the loads.

Consider a cross section of pipe as specified above, Fig. 3.1. Choose reference axes x , y and z with the center point 0 as origin. Let

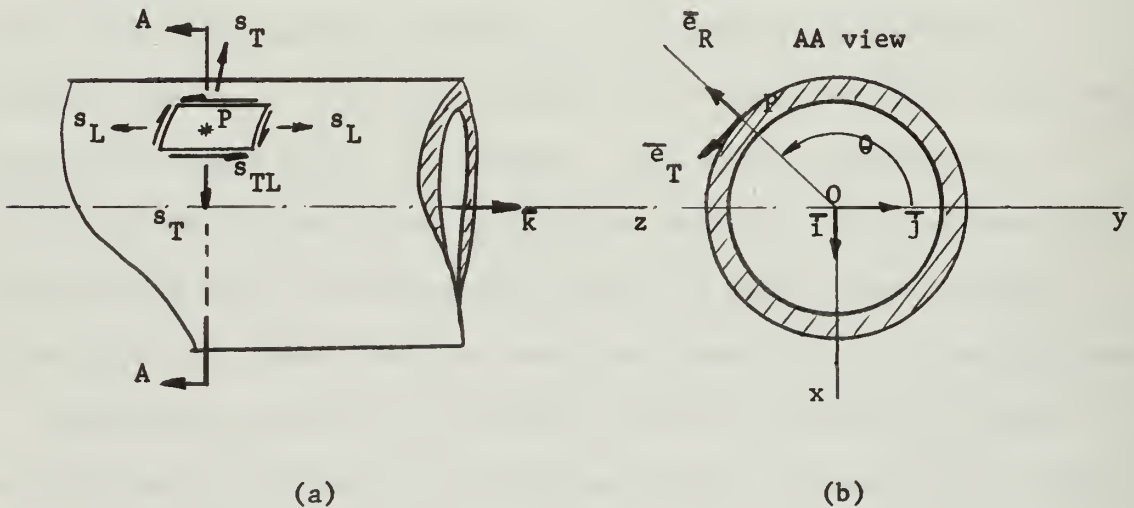


Fig. 3.1.

\bar{i} , \bar{j} and \bar{k} be unit vectors along the positive x , y and z axis so to form a right handed triad. Let \bar{e}_R be a unit vector along the outwards direction of the radius that passes through the point P, and \bar{e}_T another unit vector so that \bar{e}_R , \bar{e}_T and \bar{k} form a right handed triad. The angle θ is

measured from \bar{i} counterclockwise to \bar{e}_R . Consider the differential area surrounding the point P. Assume that tensile stresses s_T and s_L (along the directions of \bar{e}_T and \bar{k} respectively) and shear stress s_{TL} , are produced by internal pressure p and by a general force \bar{F} and a general moment \bar{M} acting on the cross section at the center point 0.

Let the components of \bar{F} and \bar{M} in the \bar{e}_R, \bar{e}_T and \bar{k} triad be (F_R, F_T, F_z) and (M_R, M_T, M_z) respectively, and in the $\bar{i}, \bar{j}, \bar{k}$ triad, (F_x, F_y, F_z) and (M_x, M_y, M_z) .

From strength of materials considerations reviewed in reference 5, the stresses produced by p, \bar{F} and \bar{M} at the external point P are:

$$s_T = 2 p a^2 / (b^2 - a^2) \quad (3.1)$$

$$s_L = -M_T b / I + F_z / A \quad (3.2)$$

$$s_{TL} = M_z b / (2 I) + D F_T \quad (3.3)$$

where

a = internal radius of the cross section

b = external radius of the cross section

A = cross sectional area

I = moment of inertia of the cross sectional area about a diameter

$$D = [2 n a^2 + (2n - 2)b^2] / [4I(1 + v)]$$

v = Poisson's ratio

$$n = v + 3/2$$

Making use of the two dimensional coordinate transformation tensor

$$\begin{bmatrix} M_R \\ M_T \end{bmatrix} = \begin{bmatrix} \cos \theta & \sin \theta \\ -\sin \theta & \cos \theta \end{bmatrix} \begin{bmatrix} M_x \\ M_y \end{bmatrix}$$

M_T can be expressed as

$$M_T = -M_x \sin \theta + M_y \cos \theta \quad (3.4)$$

Similarly,

$$F_T = -F_x \sin \theta + F_y \cos \theta \quad (3.5)$$

The expression (3.2) for s_L can be transformed to

$$s_L = (1/A)F_z + (b/I)\sin \theta M_x - (b/I)\cos \theta M_y \quad (3.6)$$

Multiplying through by (I/b)

$$(I/b)s_L = (I/(Ab))F_z + (\sin \theta)M_x - (\cos \theta)M_y \quad (3.7)$$

Letting $(I/b) = g$, and $(I/(Ab)) = h$, both of which are cross sectional constants, substituting above and changing sides

$$h F_z + \sin \theta M_x - \cos \theta M_y = g s_L \quad (3.8)$$

The preceding theory is applicable to a point on the exterior surface of a piece of straight, uniform, concentric pipe at a sufficiently great distance from its ends or other connections which might introduce local disturbances into the stress distribution. Presuming that these conditions are satisfied, we next turn to the matter of trying to infer the loading conditions at the cross section, i.e., F_x , F_y , F_z , M_x , M_y , M_z and p , from a knowledge of the stresses at several points on the external surface of the cross section.

For a general point P , s_L and θ are known and the only unknowns in equation (3.8) are F_z , M_x and M_y . Taking three such points at the cross section, the three unknowns can be determined proceeding as follows.

Assume that the angular positions for the points are θ_1 , θ_2 and θ_3 and the axial stresses are s_1 , s_2 and s_3 respectively. A set of equations can then be formed

$$h F_z + s\theta_1 M_x - c\theta_1 M_y = g s_1 \quad (3.9.1)$$

$$h F_z + s\theta_2 M_x - c\theta_2 M_y = g s_2 \quad (3.9.2)$$

$$h F_z + s\theta_3 M_x - c\theta_3 M_y = gs_3 \quad (3.9.3)$$

where the letters s and c with no subscripts are abbreviations for sin and cos respectively. These abbreviations will be used throughout this section.

The set of equations (3.9) is solved applying Cramer's rule

$$\begin{aligned} \text{Denominator} &= \begin{vmatrix} h & s\theta_1 & -c\theta_1 \\ h & s\theta_2 & -c\theta_2 \\ h & s\theta_3 & -c\theta_3 \end{vmatrix} \\ &= -h(s\theta_1 - \theta_2) + s(\theta_2 - \theta_3) + s(\theta_3 - \theta_1) \quad (3.10) \end{aligned}$$

$$\begin{aligned} \text{Numerator of } F_z &= \begin{vmatrix} gs_1 & s\theta_1 & -c\theta_1 \\ gs_2 & s\theta_2 & -c\theta_2 \\ gs_3 & s\theta_3 & -c\theta_3 \end{vmatrix} \\ &= -g(s_1 s(\theta_2 - \theta_3) + s_2 s(\theta_3 - \theta_1) + s_3 s(\theta_1 - \theta_2)) \quad (3.11) \end{aligned}$$

$$\begin{aligned} \text{Numerator of } M_x &= \begin{vmatrix} h & gs_1 & -c\theta_1 \\ h & gs_2 & -c\theta_2 \\ h & gs_3 & -c\theta_3 \end{vmatrix} \\ &= -hg(c\theta_1(s_3 - s_2) + c\theta_2(s_1 - s_3) + c\theta_3(s_2 - s_1)) \quad (3.12) \end{aligned}$$

$$\begin{aligned} \text{Numerator of } M_y &= \begin{vmatrix} h & s\theta_1 & gs_1 \\ h & s\theta_2 & gs_2 \\ h & s\theta_3 & gs_3 \end{vmatrix} \\ &= -hg(s\theta_1(s_3 - s_2) + s\theta_2(s_1 - s_3) + s\theta_3(s_2 - s_1)) \quad (3.13) \end{aligned}$$

The values of F_z , M_x and M_y are found by dividing the respective numerator by the denominator.

The remaining components of the vectors \bar{F} and \bar{M} appear in the expression (3.3) for s_{TL} , which by using equation (3.5) can be transformed to

$$s_{TL} = (b/2I)M_z - D \sin \theta F_x + D \cos \theta F_y \quad (3.14)$$

Multiplying through by $(1/D)$, letting $(-1/D) = g^*$, $(-b/2ID) = h^*$, both cross sectional constants, substituting in (3.14) and changing sides

$$h^* M_z + \sin \theta F_x - \cos \theta F_y = g^* s_{TL} \quad (3.15)$$

This expression is of the same form as (3.8) which led to the evaluation of F_z , M_x and M_y by using information from three points. In this case the unknowns are M_z , F_x and F_y which can be evaluated by using the same three points and applying the same method. In this form the loads \bar{F} and \bar{M} are completely determined.

Since s_T is produced by the internal pressure p alone, it can be solved for from equation (3.1) with the information from any one of the three points used to evaluate \bar{F} and \bar{M}

$$p = s_T(b^2 - a^2)/(2a^2) \quad (3.16)$$

From the above development, it can be concluded that theoretically the loads \bar{F} , \bar{M} and p acting at the cross section can be determined from known stresses at three points of the external surface of the cross section.

A digital computer program called TIBISAY was developed to apply the preceding treatment. The program was tested using a mathematical model of a cantilevered pipe as in Section 2 of this thesis. Stresses generated at cross section No. 1, at points 0° , 120° and 240° from the

vertical downwards direction were used. The recovered loads were almost identical with the input ones producing the stresses. Deviations are due to small round-off errors introduced by the computer. The program and results of the test are presented in Appendix C of this thesis.

4. Conclusions.

The results obtained in the tests for applicability of the theories developed in this thesis indicate that the proposed methods can be used for analysing stresses in pipes.

There are, however, many factors influencing the validity of the results. Some of them are related to the amount of error introduced when determining geometries and material properties. Others are due to proximity to concentrated loads and stress concentrations. Other factors are directly related to the degree of redundancy of strain gage data, the number of gages used and their arrangement around the cross section, and the number of Fourier coefficients to be used. Also, it may be that the least-squares method used does not produce the best results; perhaps, by minimizing some other function of error, better results could be obtained.

First steps were taken to investigate further some of these factors. Appendix E of this thesis presents results of a survey made concerning the influence of the number of Fourier coefficients used in the accuracy of results. There are also preliminary results of the influence of the number of gage elements and their arrangement around the cross section. Due to time limitations, further investigations were not conducted.

The digital computer programs included in this thesis can be used to investigate deeper into the field. Some refinements of the methods can be added. It is believed that the following points should not be neglected.:

a. Other criteria for minimizing errors can be investigated. A discussion of such criteria is given in reference 7 of this thesis. It is likely that some of the methods described there may have application in the pipe stress problem considered herein.

b. One may investigate the question of the minimum number of strain gage elements necessary to obtain acceptable stress distributions, and their orientation around the cross section. Similarly, the optimum number of elements and preferred orientation could be investigated.

c. While observing the results for a determined gage arrangement, it was noticed that good results were obtained using from 3 to 7 Fourier coefficients, but more than that produced bad results; using again 5 coefficients and changing the gage arrangement, good results were obtained for some arrangements and bad results for others. Some of these results are presented in Appendix G of this thesis. Further study could be made of the optimal number of Fourier coefficients to be employed.

d. A method for data rejection should be incorporated in the theory and computer programs. There are instances when it is obvious that a strain gage element has failed and the reading of that gage should be neglected. Usually bad gages are not easily identified and bad data is processed along with good data. There is the possibility of incorporating a data rejection procedure in the method developed in Section 2 of this thesis. One suggestion for such a procedure is given in the following.

The estimated Fourier coefficients of the stress distributions are evaluated from a minimization of the sum of the squares of the errors, i.e., the differences between the gage element readings and what they should have read theoretically. We can assume that these errors are random having a statistical normal distribution with mean and standard deviation which could be computed. Establishing a level of significance for a deviation to be sufficiently apart from the mean, one can reject the data having greater deviations and recompute the stress distributions with the remaining data. Similar screenings can be done with the

newly computed stress distributions until the remaining data have deviations under the level of rejection. This theory could be readily used if the redundancy of data were large. Usually this is not the case and one must avoid rejecting data which are not perfect but which are useful and necessary. If the data is known to have a normal curve with a very sharp peak, bad data is easily determined and low significance levels can be used. If the bell is fairly flat, the majority of the deviations have pronounced deviations from the mean and the level of rejection becomes difficult to establish. The writer is inclined to think that there are criteria that may satisfy all conditions. Once they are found, the theory could be applied to this problem and to similar ones.

5. Bibliography.

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3. Perry, C. C. and Lissner, H. R., The Strain Gage Primer, McGraw-Hill Book Company, Inc., 1962.
4. Lee, G. H., An Introduction to Experimental Stress Analysis, John Wiley and Sons, Inc., 1950.
5. Blair, N. and Brock, J. E., Sixth Progress Report, Contract N161-26327 with U. S. Naval Academy, 1967.
6. Brock, J. E., Fourth Progress Report, Contract N161-26327 with U. S. Naval Academy, 1966.
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APPENDIX A

DATA GENERATION THEORY AND RELATED DIGITAL COMPUTER PROGRAMS

The data used to test the applicability of the theories developed in this thesis was generated for a mathematical model of a cantilevered pipe of concentric bore subjected to internal pressure p and general force \bar{F} and general moment \bar{M} applied to the tip. Details of this pipe are shown in Fig. A.1. The following material properties, pipe dimensions, and loads were specified:

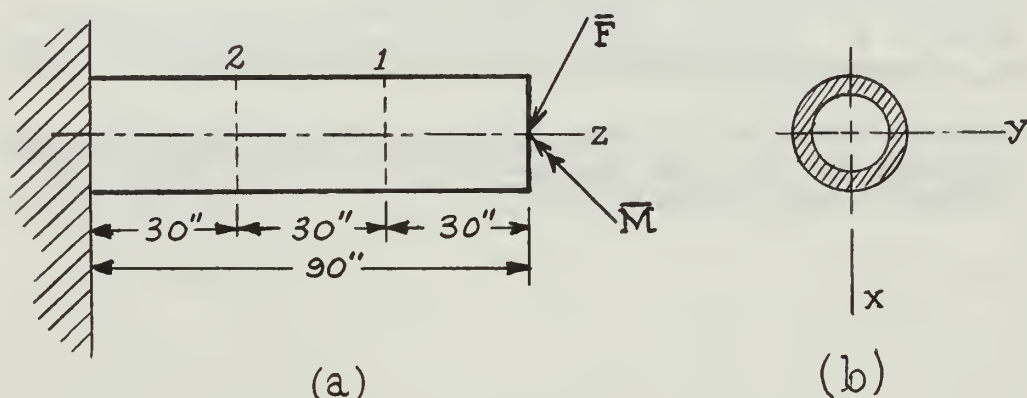


Fig. A.1.

$$E = 30,000 \text{ ksi}$$

$$\nu = 0.3$$

$$\text{Specific weight} = 0.283 \text{ lb/in}^3$$

$$\text{External diameter} = 12.0 \text{ in}$$

$$\text{Internal diameter} = 10.0 \text{ in}$$

$$F_x = F_y = F_z = 100.0 \text{ lb}$$

$$M_x = M_y = M_z = 100.0 \text{ lb-in}$$

$$p = 100.0 \text{ psi}$$

Subroutine CANTIL presented herein in this Appendix, was used to evaluate the tangential, longitudinal and shear stress distributions

at the external circumference of cross sections 1 and 2 of this pipe. The stress distributions were used in turn to supply the data required for the tests specified in other parts of this thesis.

This subroutine is used by either of the (main) programs TERESITA or TIBISAY described in Appendices B and C. The arrangement of the card input is indicated in Fig. B.1. of this thesis. Description and specifications for CANTIL follow this page.

DESCRIPTION OF SUBROUTINE CANTIL

Subroutine CANTIL evaluates the state of stress at any point of a cantilevered straight pipe of concentric bore, with internal pressure and loaded at the tip by general forces and general moments. The program is capable of analysing from 1 to 360 points in each of 1 to 5 cross sections of the pipe. The points have to be at the same radial distance from the center of the pipe, and separated from one another by angular intervals which are submultiples of 360° , from 1° to 360° .

The data deck, see Fig. B.1, includes the following cards:

Card No. 1. Format 3F20.8

- a. External diameter of the pipe, inches.
- b. Internal diameter of the pipe, inches.
- c. Pipe length, inches.

Card No. 2. Format 3E20.8, 2F10.8

- a. Young's modulus of elasticity, psi.
- b. Shear modulus of elasticity, psi. This can be omitted in which case it will be computed by the program from $E/2(1 + \nu)$.
- c. Coefficient of thermal expansion. This can be omitted. It is not actually used in any present application.
- d. Poisson's ratio.
- e. Specific weight of the material, pounds per cubic inch.

Card No. 3. Format 2I5, 5F10.5

- a. Number of points to be analysed in each cross section.
- b. Number of cross sections to be analysed in the pipe.
- c. The distances from the tip of the pipe to the cross sections to be analysed, inches.

Card No. 4. Format F80.2

- a. Radial distance of the points to be analysed, inches.

NOTE: for applications to other parts of this thesis, evaluations are made only at the outside surface, but the program is capable of making evaluations at interior points.

Card No. 5. Format F80.2

- a. Internal pressure, psi.

Card No. 6. Format 3F20.8

- a. Components of the force applied at the tip of the pipe, vertical, sideways and outwards from the tip, so as to form a right handed set of orthogonal axes, lbs.

Card No. 7. Format 3F20.8

- a. Components of the moment applied at the tip of the pipe, in the same arrangement as for the forces, lb-inches.

Card No. 8. Format F80.2

- a. This is a sentinel card with one number on it. A negative number indicates that the job is finished; a zero or any positive number indicates that the program will be rerun for another set of radial distance and loads, in which case, cards similar to No. 4 through 8 must follow this one.

OUTPUTS (all arguments are outputs)

- RO. External radius of the pipe.
- RI. Internal radius of the pipe.
- XE. Young's modulus of elasticity.

G. Shear modulus of elasticity.

XNU. Poisson's ratio.

SPECW. Specific weight of the material.

D. A constant evaluated when analysing shear stresses produced by shearing forces.

XL1. A one dimensional array containing the distances from the tip to each cross section considered.

NPOINT. Number of points analysed in each cross section.

AREA. Cross sectional area of the pipe.

ALL1. A three dimensional array intended to store the stresses at any of the points, in case the points are at the external surface of the pipe; otherwise, it has no meaning.

Other subroutines which are needed and listings for which are given in this Appendix are:

TORS: used by CANTIL to compute shear stresses produced by torsional moments.

BEND: used by CANTIL to compute bending stresses.

AXIAL: used by CANTIL to compute stresses due to axial forces.

SHEAR: used by CANTIL to compute shear stresses produced by shear forces.

CROSS: computes the cross product of two vectors.

DOT: computes the dot product of two vectors.

TIMES: computes the product of a scalar and a vector.

PLUS: computes the sum of two vectors.

MINUS: computes the difference between two vectors.

TRANSF: computes the components of a vector in another angularly displaced set of axes.

METHOD.

The vectorial approach discussed in reference 5 of this thesis is used to compute stresses produced at points of the cross section by internal pressure and forces and moments acting at the centroid of that cross section.

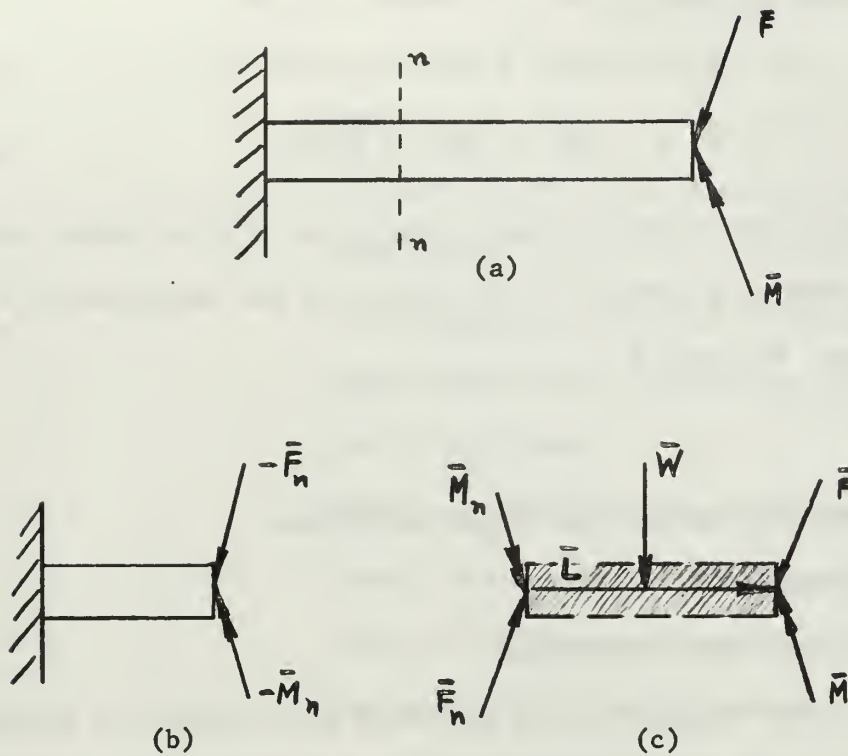


Fig. A-2.

Those forces and moments, in turn, are computed by the classical vectorial analysis of the statics of a beam. If the force \vec{F} and the moment \vec{M} are applied at one end of a beam, Fig. A.2.a., the force \vec{F}_n and moment \vec{M}_n acting at the centroid of the cross section nn, Fig. A.2.c., are found by considering the equilibrium of the segment of beam from the tip to the cross section. Summing forces and taking moments about the centroid of the cross section

$$\overline{F} + \overline{W} + \overline{F}_n = 0 \quad (A.1)$$

$$\overline{M}_n + \overline{M} + \overline{L} \times \overline{F} + \frac{1}{2} \overline{L} \times \overline{W} = 0 \quad (A.2)$$

where \overline{L} is the vector distance from the centroid of the cross section to the point of application of the loads at the tip, and \overline{W} is the force due to the weight of the segment of beam.

Solving for \overline{F}_n and \overline{M}_n

$$\overline{F}_n = - (\overline{F} + \overline{W}) \quad (A.3)$$

$$\overline{M}_n = - (\overline{M} + \overline{L} \times \overline{F} + \frac{1}{2} \overline{L} \times \overline{W}) \quad (A.4)$$

The forces and moments acting at the cross section under consideration on the remaining portion of the beam, are the negatives of \overline{F}_n and \overline{M}_n found above, Fig. A.2.b.

PRINT-OUTS

The print-outs are several pages as follows

1st page.

- a. Pipe dimensions
- b. Computed cross sectional area, moment of inertia and polar moment of inertia of the cross section.
- c. Material properties.
- d. Number of points analysed in each cross section, number of cross sections analysed and their distances from the tip.

2nd page.

- a. Radial distance of the points analysed .
- b. Loads applied to the tip.
- c. Distance from the tip to the first cross section analysed.

d. Computed loads acting at that cross section

Following pages. For each analysed point the print-out contains:

- a. Angular position of the point in the cross section (degrees)
- b. Forces and moments acting at that cross section in radial, tangential and axial components.
- c. Stresses produced by individual loads.

SHTZT is the shear stress in the ZT direction produced by the axial component of the moment
SBZZ axial (ZZ direction) stress produced by the tangential component of the moment.

SAZZ axial stress produced by the axial component of the force.

SHFZR and SHFZT are stresses produced by the radial and tangential components of the force.

SPRR and SPTT are radial and tangential stresses produced by the internal pressure.

- d. If the analysed points are in the external surface of the pipe, there will be additional print-outs of the total axial, tangential and shear stresses at the point.

Analysis of other cross sections for the initial and/or other radial distance and tip loads and pressure produce similar outputs as described from page 2 on. The complete program and sample outputs of the analysis made for points at the external surface and $\frac{1}{2}$ in. under that surface of cross sections 1 and 2 of the pipe shown in Fig. A.1., follow this page.


```

C C C C C
C
  51 READ 51,XF,G, ALPHA, XNU, SPFCW
    FORMAT( 3E20.8, 2F10.8 )

  200 PRINT 200,XF
    FORMAT(15X,21HMODULUS OF ELASTICITY, 3X, E10.2, 4H PSI )
    IF ( G ) 3, 3, 4
  3   G=XE/(2.0*( 1.0 + XNU ))
  4   PRINT 201,G
  201 FORMAT(15X, 27HSHFAR MODULUS OF ELASTICITY, 3X, E10.2, 4H PSI )
    IF ( ALPHA ) 5, 5, 6
  5   PRINT 202
    FORMAT(15X, 42HCOEFFICIENT OF THERMAL EXPANSION NOT GIVEN )
  202 GO TO 7
  6   PRINT 203, ALPHA
    FORMAT(15X, 32HCOEFFICIENT OF THERMAL EXPANSION, 3X, E10.2,
  203 1 134 IN/IN/DEGREE )
  7   WRITE(6, 204) XNU, SPFCW
  204 FORMAT(15X, 13HPOISSON RATIO, 3X, F6.3 /
  15X, 15HSPECIFIC WEIGHT, 3X, F8.4, 7H LB/IN3 )

C C C C C
C NPOINT IS THE NUMBER OF POINTS TO BE ANALYSED IN EACH CROSS SECTION.
C NSECT IS THE NUMBER OF CROSS SECTIONS TO BE ANALYSED. XLI IS ONE
C DIMENSIONAL ARRAY CONTAINING THE DISTANCES OF THE CROSS SECTIONS FROM
C THE TIP.
  54 READ 54, NPOINT, NSECT, XLI
    FORMAT(2I5, 5F10.5 )

  700 WRITE(6, 700) NPOINT, NSECT, XLI
    FORMAT(15X, 10HNUMBER OF POINTS TO ANALYSE, 15 /
  15X, 20HNUMBER OF SECTIONS TO ANALYZE, 15 /
  15X, 10HDISTANCES FROM THE TIP TO THE CROSS SECTIONS, INCHES
  3 , // 20X, 5F8.3 )

C C C C C
C UNIT VECTORS IN POLAR DIRECTIONS
  ER(1) = 1.0
  ER(2) = 0.0
  ER(3) = 0.0
  ET(1) = 0.0
  ET(2) = 1.0

```

CANT0440
 CANT0450
 CANT0460
 CANT0470
 CANT0480
 CANT0490
 CANT0500
 CANT0510
 CANT0520
 CANT0530
 CANT0540
 CANT0550
 CANT0560
 CANT0570
 CANT0580
 CANT0590
 CANT0600
 CANT0610
 CANT0620
 CANT0630
 CANT0640
 CANT0650
 CANT0660
 CANT0670
 CANT0680
 CANT0690
 CANT0700
 CANT0710
 CANT0720
 CANT0730
 CANT0740
 CANT0750
 CANT0760
 CANT0770
 CANT0780
 CANT0790
 CANT0800
 CANT0810
 CANT0820
 CANT0830
 CANT0840
 CANT0850
 CANT0860

```

C
C
C      ET(3) = 0.0
C      EZ(1) = 0.0
C      EZ(2) = 0.0
C      EZ(3) = 1.0
C
C
C      DELTA IS THE ANGULAR INTERVAL IN DEGREES BETWEEN POINTS. R IS THE POS-
C      ITION VECTOR OF THE POINT TO BE ANALYSED TAKING AS CENTER THE CENTER
C      OF THE CROSS SECTION. XL2 IS THE DISTANCE VECTOR FROM THE CENTER OF
C      THE CROSS SECTION TO THE TIP.
C
C      DELTA = 360/NPOINT
C      THETA2 = PI/180.0
C
C      8 READ 900, R(1)
C      900 FORMAT( F80.2 )
C      R(2) = 0.0
C      R(3) = 0.0
C      XL2(1) = 0.0
C      XL2(2) = 0.0
C
C      LOADS APPLIED IN VERTICAL DOWNWARDS (1), TRANSVERSE (2) AND AXIALLY
C      OUTWARDS FROM THE TIP (3) DIRECTIONS. P IS THE INTERNAL PRESSURE.
C      AFL AND AXM1 ARE THE GENERAL FORCE AND GENERAL MOMENT ACTING AT THE
C      TIP.
C
C      52 READ(5, 52) P, AFL, AXM1
C      52 FORMAT( F80.2 / 3F20.8 / 3F20.8 )
C
C
C      DO 11 J = 1, NSECT
C
C      PRINT 500
C      PRINT 901, R(1)
C      901 FORMAT(//15X, 'RADIAL DISTANCE OF POINTS =', F12.5, ' INCHES'///)
C
C      PRINT 800
C      800 FORMAT(15X, '24HLOADS APPLIED TO THE TIP, / )
C      WRITE(6, 302) P, AFL, AXM1
C      302 FORMAT(
C      1 15X, '20HINTERNAL PRESSURE =', F12.2, '4H PSI /
C      2 15X, '20HAPPLIED FORCE =', 3F12.2, '3H LB /
C      15X, '20HAPPLIED MOMENT =', 3F12.2, '6H LB-IN /// )

```

CANT0870
 CANT0880
 CANT0890
 CANT0900
 CANT0910
 CANT0920
 CANT0930
 CANT0940
 CANT0950
 CANT0960
 CANT0970
 CANT0980
 CANT0990
 CANT1000
 CANT1010
 CANT1020
 CANT1030
 CANT1040
 CANT1050
 CANT1060
 CANT1070
 CANT1080
 CANT1090
 CANT1100
 CANT1110
 CANT1120
 CANT1130
 CANT1140
 CANT1150
 CANT1160
 CANT1170
 CANT1180
 CANT1190
 CANT1200
 CANT1210
 CANT1220
 CANT1230
 CANT1240
 CANT1250
 CANT1260
 CANT1270
 CANT1280
 CANT1290


```

C      XL2(3) = XL1(J)
      PRINT 305, XL2(3)
305   FORMAT(15X, 'DISTANCE FROM THE TIP TO THE CROSS SECTION', F10.2,
1      , ' INCHES', )
C      PRINT 801
      FORMAT(//15X, 'LOADS ACTING ON THE CROSS SECTION')
C      FWGHT IS THE FORCE DUE TO THE WEIGHT OF THE PIPE FROM THE TIP TO THE
C      CROSS SECTION. AF AND AXM ARE THE LOADS ACTING ON THE CROSS SECTION.
C
      FWGHT(1) = AREA*SPECW*XL2(3)
      FWGHT(2) = 0.0
      FWGHT(3) = 0.0
      CALL PLUS( FWGHT, AF1, AF )
      CALL CROSS( XL2, AF1, A1 )
      CALL PLUS( AXM1, A1, AXM )
      CALL TIMES( 0.5, XL2, A2 )
      CALL CROSS( A2, FWGHT, A3 )
      CALL PLUS( AXM, A3, AXM )
C      WRITE(6, 302) P, AF, AXM
C
      INDEX = 1
      WRITE(6, 500)
C
      DO 1 I = 1, NPOINT
      AI = I
C
      IF( INDEX .LE. 4 ) GO TO 25
      INDEX = 1
      WRITE(6, 500)
25   INDEX = INDEX + 1
C
C      THETA1 IS THE ANGLE IN DEGREES FROM THE DOWNWARDS DIRECTION TO THE
C      POINT TO BE ANALYSED, IN THE POSITIVE CCW DIRECTION. F AND XM ARE
C      THE FORCE AND MOMENT ACTING ON THE CROSS SECTION, WITH COMPONENTS IN
C      THE POLAR DIRECTIONS.
C
      THETA1 = (AI - 1.0)*DELTA
      PRINT 21, THETA1
      FORMAT(//15X, 7THETA =, F8.2, 3X, 7HDEGREES )
C

```

CANT1300
 CANT1310
 CANT1320
 CANT1330
 CANT1340
 CANT1350
 CANT1360
 CANT1370
 CANT1380
 CANT1390
 CANT1400
 CANT1410
 CANT1420
 CANT1430
 CANT1440
 CANT1450
 CANT1460
 CANT1470
 CANT1480
 CANT1490
 CANT1500
 CANT1510
 CANT1520
 CANT1530
 CANT1540
 CANT1550
 CANT1560
 CANT1570
 CANT1580
 CANT1590
 CANT1600
 CANT1610
 CANT1620
 CANT1630
 CANT1640
 CANT1650
 CANT1660
 CANT1670
 CANT1680
 CANT1690
 CANT1700
 CANT1710
 CANT1720


```

C
C
C      SUBROUTINE TORS(XM,R, EZ, ERTIA, STZT )
C
C      TO FIND THE SHEAR STRESS PRODUCED BY THE TORSIONAL COMPONENT OF THE
C      APPLIED MOMENT XM.R IS THE POSITION VECTOR OF THE POINT TO BE ANALYZED
C      EZ IS UNIT VECTOR IN THE AXIAL DIRECTION. ERTIA IS THE MOMENT OF IN-
C      ERTIA. STZT IS THE PRODUCED SHEAR STRESS IN THE ZT DIRECTION.
C
      DIMENSION XM(3), R(3), A1(3), EZ(3), STZT(3)
      CALL CROSS( EZ, R, A1 )
      CALL DOT(XM, EZ, Z )
      CALL TIMES( Z/(2.*ERTIA), A1, STZT )
      RETURN
      END
TORS0010
TORS0020
TORS0030
TORS0040
TORS0050
TORS0060
TORS0070
TORS0080
TORS0090
TORS0100
TORS0110
TORS0120
TORS0130

```

```

C
C      SUBROUTINE BEND(XM, R, EZ, ERTIA, SBZZ )
C
C      TO FIND THE STRESSES PRODUCED BY THE BENDING COMPONENT OF THE APPLIED
C      MOMENT XM. R IS THE POSITION VECTOR OF THE POINT TO BE ANALYZED. EZ
C      IS UNIT VECTOR IN THE AXIAL DIRECTION. ERTIA IS MOMENT OF INERTIA.
C      SBZZ IS STRESS PRODUCED IN THE AXIAL ZZ DIRECTION.
C
      DIMENSION XM(3), R(3), EZ(3), A1(3), SBZZ(3)
      CALL CROSS( R, EZ, A1 )
      CALL DOT( A1, XM, Z )
      CALL TIMES( Z/ERTIA, EZ, SBZZ )
      RETURN
      END
BEND0010
BEND0020
BEND0030
BEND0040
BEND0050
BEND0060
BEND0070
BEND0080
BEND0090
BEND0100
BEND0110
BEND0120
BEND0130

```

```

C
C      SUBROUTINE AXIAL( F, EZ, AREA, SAZZ )
C
C      TO FIND THE STRESSES PRODUCED BY THE AXIAL COMPONENT OF THE APPLIED
C      FORCE F. EZ IS UNIT VECTOR IN THE AXIAL DIRECTION. AREA IS THE AREA
C      OF THE CROSS SECTION. SAZZ IS THE STRESS PRODUCED IN THE AXIAL ZZ
C      DIRECTION
C
C      DIMENSION F(3), EZ(3), A1(3), SAZZ(3)
C      CALL DOT( F, EZ, Z )
C      CALL TIMES( Z/AREA, EZ, SAZZ )
C      RETURN
C      END

```

```

AXIA0010
AXIA0020
AXIA0030
AXIA0040
AXIA0050
AXIA0060
AXIA0070
AXIA0080
AXIA0090
AXIA0100
AXIA0110
AXIA0120

```



```

C
C      SUBROUTINE PRESS(P, R, RI2, RO2, SPRR, SPIT )
C
C      TO FIND THE STRESSES IN THE RADIAL AND TANGENTIAL DIRECTIONS PRODUCED
C      BY THE INTERNAL PRESSURE P. R IS THE POSITION VECTOR OF THE POINT TO
C      BE ANALYZED. RI2 AND RO2 ARE THE SQUARE OF THE INTERNAL AND EXTERNAL
C      RADIUS OF THE CROSS SECTION. SPRR AND SPIT ARE THE STRESSES PRODUCED
C      IN THE RADIAL AND TANGENTIAL DIRECTIONS.
C
      DIMENSION SPRR(3), SPIT(3), P(3)
      CALL DUT( R, R, R2 )
      Z = P*RI2/(RO2 - RI2 )
      Z1 = RO2/R2
      SPRR(1) = Z*( 1.0 - Z1 )
      SPIT(2) = Z*( 1.0 + Z1 )
      SPRR(2) = 0.0
      SPRR(3) = 0.0
      SPIT(1) = 0.0
      SPIT(3) = 0.0
      RETURN
      END
PRES0010
PRES0020
PRES0030
PRES0040
PRES0050
PRES0060
PRES0070
PRES0080
PRES0090
PRES0100
PRES0110
PRES0120
PRES0130
PRES0140
PRES0150
PRES0160
PRES0170
PRES0180
PRES0190
PRES0200

```



```

C      SUBROUTINE CROSS( A, B, C )
C      VECTOR PRODUCT OF VECTORS A AND B RESULTING VECTOR C.
C
      DIMENSION A(3), B(3), C(3)
      C(1) = A(2)*B(3) - A(3)*B(2)
      C(2) = -A(1)*B(3) + A(3)*B(1)
      C(3) = A(1)*B(2) - A(2)*B(1)
      RETURN
      END

```

```

CR0S0010
CR0S0020
CR0S0030
CR0S0040
CR0S0050
CR0S0060
CR0S0070
CR0S0080
CR0S0090
CR0S0100

```

```

C
C SUBROUTINE DOT( A, B, C )
C
C SCALAR PRODUCT OF VECTORS A AND B RESULTING C.
C
      DIMENSION A(3), B(3)
      C = A(1)*B(1) + A(2)*B(2) + A(3)*B(3)
      RETURN
      END

```

```

DOT 0010
DOT 0020
DOT 0030
DOT 0040
DOT 0050
DOT 0060
DOT 0070
DOT 0080

```

```

C
C      SUBROUTINE TIMES( A, B, C )
C      MULTIPLICATION OF THE SCALAR A WITH THE VECTOR B RESULTING VECTOR C.
C
C      DIMENSION B(3), C(3)
C      DO 1 J = 1,3
C      C(J) = A*B(J)
C      RETURN
C      END
C
TIME0010
TIME0020
TIME0030
TIME0040
TIME0050
TIME0060
TIME0070
TIME0080
TIME0090

```

```

C      SUBROUTINE PLUS( A, B, C )
C      ADD VECTORS A AND B RESULTING C.
C
      DIMENSION A(3), B(3), C(3)
      DO 1 J = 1, 3
        C(J) = A(J) + B(J)
      1 RETURN
      END

```

```

PLUS0010
PLUS0020
PLUS0030
PLUS0040
PLUS0050
PLUS0060
PLUS0070
PLUS0080
PLUS0090

```

```

C
C      SUBROUTINE MINUS(A, B, C)
C      SUBSTRACT VECTOR B FROM VECTOR A RESULTING VECTOR C.
C
      DIMENSION A(3), B(3), C(3)
      DO 1 J = 1, 3
        C(J) = A(J) - B(J)
      1 RETURN
      END

```

```

MINU0010
MINU0020
MINU0030
MINU0040
MINU0050
MINU0060
MINU0070
MINU0080
MINU0090

```



```

C
C      SUBROUTINE TRANSF(A, THETA, C )
C      TO FIND COMPONENTS OF VECTOR A IN OTHER AXIS ROTATED BY AN ANGLE
C      THETA. A IS CALLED C IN THE NEW AXIS.
C
      DIMENSION A(3), E(3,3), C(3)
      E(1,1) = COS(THETA)
      E(2,1) = SIN(THETA)
      E(3,1) = 0.0
      E(1,2) = -SIN(THETA)
      E(2,2) = COS(THETA)
      E(3,2) = 0.0
      E(1,3) = 0.0
      E(2,3) = 0.0
      E(3,3) = 1.0
      DO 1 I = 1,3
      C(I) = 0.0
      DO 1 J = 1, 3
      C(I) = C(I) + A(J)*E(J,I)
      1 RETURN
      END

```

```

TRAN0010
TRAN0020
TRAN0030
TRAN0040
TRAN0050
TRAN0060
TRAN0070
TRAN0080
TRAN0090
TRAN0100
TRAN0110
TRAN0120
TRAN0130
TRAN0140
TRAN0150
TRAN0160
TRAN0170
TRAN0180
TRAN0190
TRAN0200
TRAN0210

```

EXTERNAL DIAMETER = 12.00 INCHES
INTERNAL DIAMETER = 10.00 INCHES
LENGTH = 90.00 INCHES

CROSSECTIONAL AREA = 34.5575 IN2
MOMENT OF INERTIA = 527.0020 IN4
POLAR MOMENT OF I. = 1054.0039 IN4

MODULUS OF ELASTICITY 0.30E 08 PSI
SHEAR MODULUS OF ELASTICITY 0.12E 08 PSI
COEFFICIENT OF THERMAL EXPANSION NOT GIVEN
POISSON RATIO 0.300
SPECIFIC WEIGHT 0.2830 LB/IN3

NUMBER OF POINTS TO ANALYSE 12
NUMBER OF SECTIONS TO ANALYZE 2
DISTANCES FROM THE TIP TO THE CROSS SECTIONS, INCHES
30.000 60.000 0.0 0.0 0.0

RADIAL DISTANCE OF POINTS = 6.00000 INCHES

LOADS APPLIED TO THE TIP

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	100.00		100.00	100.00 LB
APPLIED MOMENT	=	100.00		100.00	100.00 LB-IN

DISTANCE FROM THE TIP TO THE CROSS SECTION 30.00 INCHES

LOADS ACTING ON THE CROSS SECTION

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	393.39		100.00	100.00 LB
APPLIED MOMENT	=	-2900.00		7500.89	100.00 LB-IN

THETA = 0.0 DEGREES
 TRANSFORMED FORCE = 0.39339E 03 0.10000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.29000E 04 0.75000E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 SBZZ -0.35399E 02
 SAZZ 0.28937E 01
 SHEZR 0.0
 SHEZT 0.53861E 01
 S PER 0.0
 S PIT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
	ALL1(1, 1,1)	ALL1(2, 1,1)	ALL1(3, 1,1)
STRESSES	0.45455E 03	-0.82505E 02	0.59553E 01

THETA = 30.00 DEGREES
 TRANSFORMED FORCE = 0.39069E 03 -0.11009E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.12390E 04 0.79460E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 SBZZ -0.20466E 02
 SAZZ 0.28937E 01
 SHEZR 0.0
 SHEZT -0.59297E 01
 S PER 0.0
 S PIT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
	ALL1(1, 2,1)	ALL1(2, 2,1)	ALL1(3, 2,1)
STRESSES	0.45455E 03	-0.87572E 02	-0.53605E 01

THETA = 60.00 DEGREES
 TRANSFORMED FORCE = 0.28330E 03 -0.29069E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.50460E 04 0.62619E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 SBZZ -0.71293E 02
 SAZZ 0.28937E 01
 SHEZR 0.0
 SHEZT -0.15657E 02
 S PER 0.0
 S PIT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
	ALL1(1, 3,1)	ALL1(2, 3,1)	ALL1(3, 3,1)
STRESSES	0.45455E 03	-0.68399E 02	-0.15087E 02

THETA = 90.00 DEGREES
 TRANSFORMED FORCE = 0.10000E 03 -0.39339E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.75000E 04 0.29000E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 SBZZ -0.33017E 02
 SAZZ 0.28937E 01
 SHEZR 0.0
 SHEZT -0.21183E 02
 S PER 0.0
 S PIT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
	ALL1(1, 4,1)	ALL1(2, 4,1)	ALL1(3, 4,1)
STRESSES	0.45455E 03	-0.30123E 02	-0.20619E 02

THETA = 120.00 DEGREES
 TRANSFORMED FORCE = -0.11009E 03-0.39069E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.79460E 04-0.12390E 04 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ 0.14106E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT -0.21043E 02
 S PPR 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
	ALL1(1, 5,1)	ALL1(2, 5,1)	ALL1(3, 5,1)
STRESSES	0.45455E 03	0.16999E 02	-0.20473E 02

THETA = 150.00 DEGREES
 TRANSFORMED FORCE = -0.29069E 03-0.28330E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.62619E 04-0.50460E 04 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ 0.57449E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT -0.15259E 02
 S PPR 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
	ALL1(1, 6,1)	ALL1(2, 6,1)	ALL1(3, 6,1)
STRESSES	0.45455E 03	0.60343E 02	-0.14689E 02

THETA = 180.00 DEGREES
 TRANSFORMED FORCE = -0.39069E 03-0.10000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.29000E 04-0.75009E 04 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ 0.85399E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT -0.53861E 01
 S PPR 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
	ALL1(1, 7,1)	ALL1(2, 7,1)	ALL1(3, 7,1)
STRESSES	0.45455E 03	0.88292E 02	-0.48168E 01

THETA = 210.00 DEGREES
 TRANSFORMED FORCE = -0.39069E 03 0.11009E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.12390E 04-0.79460E 04 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ 0.90466E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT 0.59297E 01
 S PPR 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
	ALL1(1, 8,1)	ALL1(2, 8,1)	ALL1(3, 8,1)
STRESSES	0.45455E 03	0.93360E 02	0.64989E 01

THETA = 240.00 DEGREES
 TRANSFORMED FORCE = -0.28330E 03 0.29069E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.50459E 04 -0.62619E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 S BZZ 0.71293E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT 0.15657E 02
 S PRX 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
STRESSES	ALL1(1, 9, 1)	ALL1(2, 9, 1)	ALL1(3, 9, 1)
	0.45455E 03	0.74187E 02	0.16226E 02

THETA = 270.00 DEGREES
 TRANSFORMED FORCE = -0.10000E 03 0.39339E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.75009E 04 -0.29000E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 S BZZ 0.33017E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT 0.21188E 02
 S PRX 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
STRESSES	ALL1(1, 10, 1)	ALL1(2, 10, 1)	ALL1(3, 10, 1)
	0.45455E 03	0.35911E 02	0.21758E 02

THETA = 300.00 DEGREES
 TRANSFORMED FORCE = 0.11009E 03 0.39069E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.79460E 04 0.12390E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 S BZZ -0.14106E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT 0.21043E 02
 S PRX 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
STRESSES	ALL1(1, 11, 1)	ALL1(2, 11, 1)	ALL1(3, 11, 1)
	0.45455E 03	-0.11212E 02	0.21612E 02

THETA = 330.00 DEGREES
 TRANSFORMED FORCE = 0.29069E 03 0.28330E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.62619E 04 0.50459E 04 0.10000E 03 LB-IN

SHIZT 0.56926E 00
 S BZZ -0.57449E 02
 S AZZ 0.28937E 01
 SHEZR 0.0
 SHEZT 0.15259E 02
 S PRX 0.0
 S PTT 0.45455E 03

	T'T DIRECTION	Z'Z DIRECTION	Z'T DIRECTION
STRESSES	ALL1(1, 12, 1)	ALL1(2, 12, 1)	ALL1(3, 12, 1)
	0.45455E 03	-0.54555E 02	0.15828E 02

RADIAL DISTANCE OF POINTS = 6.00000 INCHES

LOADS APPLIED TO THE TIP

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	100.00		100.00	100.00 LB
APPLIED MOMENT	=	100.00		100.00	100.00 LB-IN

DISTANCE FROM THE TIP TO THE CROSS SECTION 60.00 INCHES

LOADS ACTING ON THE CROSS SECTION

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	686.79		100.00	100.00 LB
APPLIED MOMENT	=	-5900.00		23703.59	100.00 LB-IN

THETA = 0.0 DEGREES
 TRANSFORMED FORCE = 0.68679E 03 0.10000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.59000E 04 0.23704E 05 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ -0.26987E 03
 S AZZ 0.28937E 01
 SHFZR 0.0
 SHFZT 0.53861E 01
 S PRR 0.0
 S PTT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
STRESSES	ALL1(1, 1,2) 0.45455E 03	ALL1(2, 1,2) -0.26698E 03	ALL1(3, 1,2) 0.59553E 01

THETA = 30.00 DEGREES
 TRANSFORMED FORCE = 0.64477E 03 -0.25679E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.67422E 04 0.23478E 05 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ -0.26730E 03
 S AZZ 0.28937E 01
 SHFZR 0.0
 SHFZT -0.13831E 02
 S PRR 0.0
 S PTT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
STRESSES	ALL1(1, 2,2) 0.45455E 03	ALL1(2, 2,2) -0.26441E 03	ALL1(3, 2,2) -0.13262E 02

THETA = 60.00 DEGREES
 TRANSFORMED FORCE = 0.43000E 03 -0.54477E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.17578E 05 0.16961E 05 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ -0.19311E 03
 S AZZ 0.28937E 01
 SHFZR 0.0
 SHFZT -0.29342E 02
 S PRR 0.0
 S PTT 0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
STRESSES	ALL1(1, 3,2) 0.45455E 03	ALL1(2, 3,2) -0.19021E 03	ALL1(3, 3,2) -0.28773E 02

THETA = 90.00 DEGREES
 TRANSFORMED FORCE = 0.10000E 03 -0.68679E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.23704E 05 0.59000E 04 0.10000E 03 LB-IN

SHTZT 0.56926E 00
 S BZZ -0.67173E 02
 S AZZ 0.28937E 01
 SHFZR 0.0
 SHFZT -0.36991E 02
 S PRR 0.0
 S PTT -0.45455E 03

	T:T DIRECTION	Z:Z DIRECTION	Z:T DIRECTION
STRESSES	ALL1(1, 4,2) 0.45455E 03	ALL1(2, 4,2) -0.64279E 02	ALL1(3, 4,2) -0.36421E 02

RADIAL DISTANCE OF POINTS = 5.50000 INCHES

LOADS APPLIED TO THE TIP

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	100.00		100.00	100.00 LB
APPLIED MOMENT	=	100.00		100.00	100.00 LB-IN

DISTANCE FROM THE TIP TO THE CROSS SECTION 30.00 INCHES

LOADS ACTING ON THE CROSS SECTION

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	393.39		100.00	100.00 LB
APPLIED MOMENT	=	-2900.00		7500.89	100.00 LB-IN

THETA = 120.00 DEGREES
 TRANSFORMED FORCE = -0.11009E 03 -0.39069E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.79460E 04 -0.12390E 04 0.10000E 03 LB-IN

 SHIZZT 0.52182E 00
 S BZZ 0.12930E 02
 S AZZ 0.28937E 01
 SHEZR -0.72164E-01
 SHEZT -0.22426E 02
 S PRP -0.43201E 02
 S PTT 0.49775E 03

THETA = 150.00 DEGREES
 TRANSFORMED FORCE = -0.29069E 03 -0.28330E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.62619E 04 -0.50460E 04 0.10000E 03 LB-IN

 SHIZZT 0.52182E 00
 S BZZ 0.52662E 02
 S AZZ 0.28937E 01
 SHEZR -0.19054E 00
 SHEZT -0.16262E 02
 S PRP -0.43201E 02
 S PTT 0.49775E 03

THETA = 180.00 DEGREES
 TRANSFORMED FORCE = -0.39337E 03 -0.10000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.29000E 04 -0.75009E 04 0.10000E 03 LB-IN

 SHIZZT 0.52182E 00
 S BZZ 0.78282E 02
 S AZZ 0.28937E 01
 SHEZR -0.25786E 00
 SHEZT -0.57402E 01
 S PRP -0.43201E 02
 S PTT 0.49775E 03

THETA = 210.00 DEGREES
 TRANSFORMED FORCE = -0.39069E 03 0.11009E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.12390E 04 -0.79460E 04 0.10000E 03 LB-IN

 SHIZZT 0.52182E 00
 S BZZ 0.92927E 02
 S AZZ 0.28937E 01
 SHEZR -0.25509E 00
 SHEZT 0.63195E 01
 S PRP -0.43201E 02
 S PTT 0.49775E 03

RADIAL DISTANCE OF POINTS = 5.50000 INCHES

LOADS APPLIED TO THE TIP

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	100.00		100.00	100.00 LB
APPLIED MOMENT	=	100.00		100.00	100.00 LB-IN

DISTANCE FROM THE TIP TO THE CROSS SECTION 60.00 INCHES

LOADS ACTING ON THE CROSS SECTION

INTERNAL PRESSURE	=	100.00	PSI		
APPLIED FORCE	=	686.79		100.00	100.00 LB
APPLIED MOMENT	=	-5900.00		23703.59	100.00 LB-IN

THETA = 0.0 DEGREES
 TRANSFORMED FORCE = 0.68679E 03 0.10000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.59000E 04 0.23704E 05 0.10000E 03 LB-IN

 SHIZZ 0.52182E 00
 S BZZ -0.24738E 03
 S AZZ 0.28937E 01
 SHEZR 0.45018E 00
 SHEZT 0.57402E 01
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 30.00 DEGREES
 TRANSFORMED FORCE = 0.64477E 03-0.25679E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.67422E 04 0.23479E 05 0.10000E 03 LB-IN

 SHIZZ 0.52182E 00
 S BZZ -0.24502E 03
 S AZZ 0.28937E 01
 SHEZR 0.42264E 00
 SHEZT 0.14740E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 60.00 DEGREES
 TRANSFORMED FORCE = 0.43000E 03-0.54477E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.17579E 05 0.16961E 05 0.10000E 03 LB-IN

 SHIZZ 0.52182E 00
 S BZZ -0.17702E 03
 S AZZ 0.28937E 01
 SHEZR 0.23186E 00
 SHEZT -0.31271E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 90.00 DEGREES
 TRANSFORMED FORCE = 0.10000E 03-0.68679E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.23704E 05 0.59000E 04 0.10000E 03 LB-IN

 SHIZZ 0.52182E 00
 S BZZ -0.61575E 02
 S AZZ 0.28937E 01
 SHEZR 0.65549E-01
 SHEZT -0.39423E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 120.00 DEGREES
 TRANSFORMED FORCE = -0.25679E 03-0.64477E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.23478E 05-0.67422E 04 0.10000E 03 LB-IN

SHIZT 0.52182E 00
 S BZZ 0.70364E 02
 S AZZ 0.28937E 01
 SHFZR -0.16832E 00
 SHFZT -0.37011E 02
 S PRK -0.43201E 02
 S PTT 0.49775E 03

THETA = 150.00 DEGREES
 TRANSFORMED FORCE = -0.54477E 03-0.43000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.16961E 05-0.17578E 05 0.10000E 03 LB-IN

SHIZT 0.52182E 00
 S BZZ 0.18345E 03
 S AZZ 0.28937E 01
 SHFZR -0.35709E 00
 SHFZT -0.24682E 02
 S PPR -0.43201E 02
 S PTT 0.49775E 03

THETA = 180.00 DEGREES
 TRANSFORMED FORCE = -0.68679E 03-0.10000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = 0.59000E 04-0.23704E 05 0.10000E 03 LB-IN

SHIZT 0.52182E 00
 S bZZ 0.24738E 03
 S AZZ 0.28937E 01
 SHFZR -0.45018E 00
 SHFZT -0.57402E 01
 S PRK -0.43201E 02
 S PTT 0.49775E 03

THETA = 210.00 DEGREES
 TRANSFORMED FORCE = -0.64477E 03 0.25679E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.67422E 04-0.23478E 05 0.10000E 03 LB-IN

SHIZT 0.52182E 00
 S BZZ 0.24502E 03
 S AZZ 0.28937E 01
 SHFZR -0.42264E 00
 SHFZT 0.14740E 02
 S PRK -0.43201E 02
 S PTT 0.49775E 03

THETA = 240.00 DEGREES
 TRANSFORMED FORCE = -0.43000E 03 0.54477E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.17578E 05 -0.16961E 05 0.10000E 03 LB-IN

SHTZT 0.52182E 00
 S BZZ 0.17702E 03
 S AZZ 0.28937E 01
 SHFZR -0.28186E 00
 SHFZT 0.31271E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 270.00 DEGREES
 TRANSFORMED FORCE = -0.10000E 03 0.68679E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.23704E 05 -0.59000E 04 0.10000E 03 LB-IN

SHTZT 0.52182E 00
 S BZZ 0.61575E 02
 S AZZ 0.28937E 01
 SHFZR -0.65549E -01
 SHFZT 0.39423E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 300.00 DEGREES
 TRANSFORMED FORCE = 0.25679E 03 0.64477E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.23478E 05 0.67422E 04 0.10000E 03 LB-IN

SHTZT 0.52182E 00
 S BZZ -0.70364E 02
 S AZZ 0.28937E 01
 SHFZR 0.16832E 00
 SHFZT 0.37011E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

THETA = 330.00 DEGREES
 TRANSFORMED FORCE = 0.54477E 03 0.43000E 03 0.10000E 03 LB
 TRANSFORMED MOMENT = -0.16961E 05 0.17578E 05 0.10000E 03 LB-IN

SHTZT 0.52182E 00
 S BZZ -0.18345E 03
 S AZZ 0.28937E 01
 SHFZR 0.35709E 00
 SHFZT 0.24682E 02
 S PRR -0.43201E 02
 S PTT 0.49775E 03

APPENDIX B

DIGITAL COMPUTER PROGRAM FOR SECTION 2 AND NUMERICAL RESULTS

The programs presented herein provide a method for applying the theory developed in Section 2 of this thesis. Actual situations can be handled by subroutines ZULIA, GUAYRA, CUMANA and DSIMQ (DSIMQ is presented in Appendix D). Simulated situations require in addition subroutines CANTIL presented in Appendix A, and TIUNA and BLANCA presented in this Appendix. The last of the subroutines mentioned is an adaptation of a subroutine taken from reference 7 of this thesis.

ZULIA is used to specify the required information, such as material properties, number of Fourier coefficients to be computed and description of the arrangement of strain gage elements and their transverse sensitivity factor. Enough self explanatory comment statements have been included which specify the introduction of the information. Print-out statements present the information received for processing. Once the information is properly arranged, subroutine GUAYRA is used to make the required computations.

The sequence in GUAYRA follows closely the theoretical development of the method. It has sufficient comment statements separating blocks of computer processing instructions as to follow the theoretical procedure. Print-out statements present the computed Fourier coefficients.

CUMANA is used by GUAYRA for auxiliary computations.

Use of the subroutines is made by a very brief main program TERESITA. This program merely dimensions the various subroutines and turns control over to subroutine ZULIA. The card arrangement of the source deck is as shown in Fig. B.1.

Some sample results of the application of the program as specified at the end of Section 2, follow the card listings of the programs.

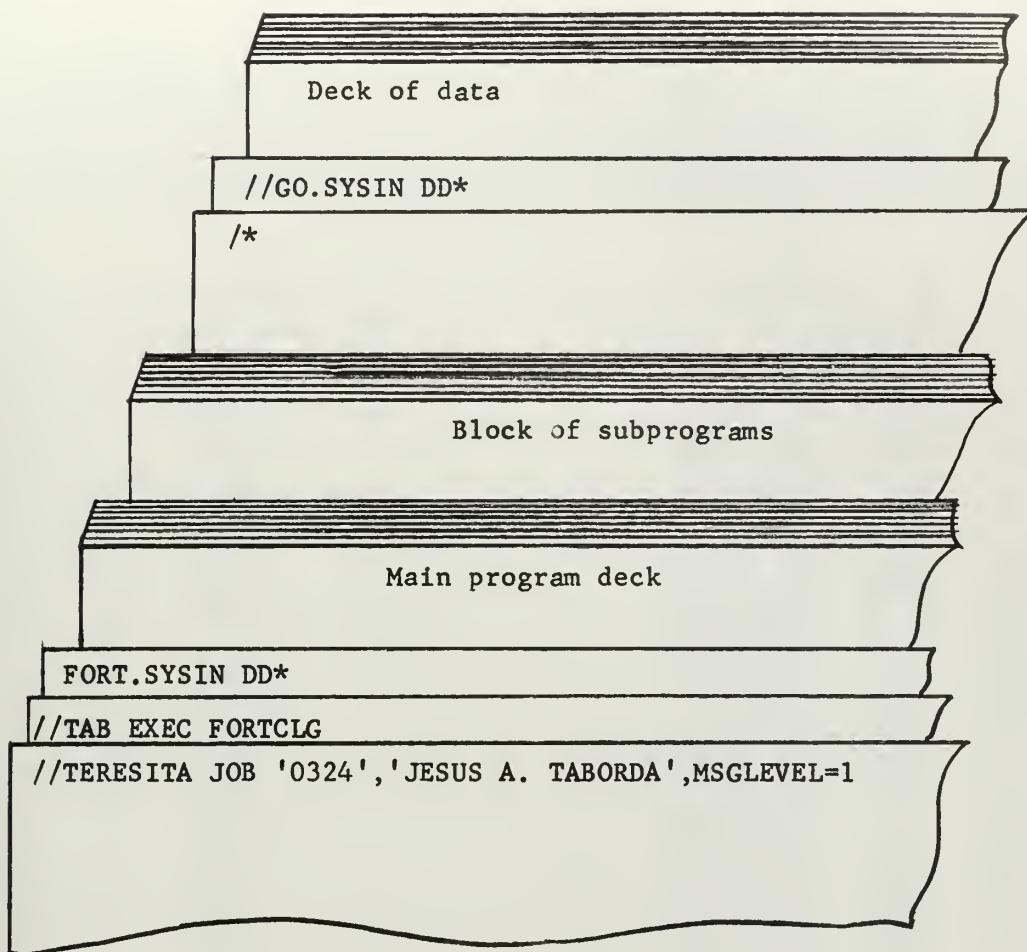


Fig. B.1


```

//TERESITA JOB '0324', 'IABORDA, JESUS A.', MSGLEVEL=1
//TAB EXEC FORTCLG
//FORT EXEC PGM=IFYFCRT

```

```

DIMENSION Z1(36), Z2(36), Z3(37), Z4(37), Z5(36,36), Z6(36,36)
DIMENSION STIRNEX(36), FSET(36,36), HSET(36), A(36), B(36),
1 C(36), ST(36C), SL(36C), SH(36C), STA(10), STB(10), SLA(10),
2 SLB(10), SHA(10), SHB(10)
DIMENSION AFL(3), AXM1(3), AF(3), AXM(3), F(3), XM(3), FWGHT(3),
1 XL1(5), XL2(3), ER(3), ET(3), EZ(3), R(3), ALI1(3,36C,5),
2 SHFZT(3), SBZZ(3), SAZZ(3), SHFZR(3), SHFZT(3), SPRR(3), SPIT(3)
DIMENSION F(3,3)
1 DIMENSION A1(3), A2(3), A3(3), A4(3), F3(3), F4(3), F5(3), F6(3),
2 XM3(3), XM4(3), XM5(3), XM6(3), R1(3), B2(3), B3(3), B4(3), B5(3), B6(3),
C1(36,36), C2(36,36), C3(36,36), C4(36,36), C5(36), C6(36)

```

```
CALL ZULIA
```

```
END
```

C C C C

```
00000010
```

```

ZULIA
GUAYRA
GUAYRA
GUAYRA
CANTIL
CANTIL
CANTIL
TRANSF
SCRATCH
SCRATCH

```

```

C C
SUBROUTINE ZULIA
C
C DIMENSION T(36),P(36),R(36,36),W(36),ALL(3,360,5),
1  STIRNEX(36),
C      PI(37), TI(37),ZZ(36), NRAD(36)
C
C SPECIFY NUMBER OF FOURIER COEFFICIENTS NCOEFF, NUMBER OF GAGE
C ELEMENTS NGAGES, TRANSVERSE SENSITIVITY FACTOR TRANSV, AND COR-
C RESPONDING ANGULAR POSITION IN THE CROSS SECTION (CONTAINED IN THE
C ARRAY TI) AND ANGULAR ORIENTATION FROM TANGENTIAL AXIS (CONTAINED
C IN ARRAY PI).
C
C NCOEFF = 5
C NGAGES = 36
C TRANSV = 0.01
C TRANSI = TRANSV*100.0
C K = 0
C DO 5001 I = 1, 36, 3
C   PI(I) = 0.0
C   PI(I+1) = 60.0
C   PI(I+2) = 120.0
C   TI(I) = K*30
C   TI(I+1) = TI(I)
C   TI(I+2) = TI(I)
C   K = K + 1
C 5001
C
C SET ANGLE PI(I) OF GAGE ELEMENTS FUNCTIONING IMPROPERLY TO 1.0F6
C AND ELIMINATE THOSE. NUMBER OF EACH OF THE ELIMINATED ELEMENTS WILL
C BE CONTAINED IN ARRAY NRAD FOR PRINT-OUT PURPOSES. ANGULAR POSITION
C IN ARRAYS T AND P REMAINING K ACTIVE ELEMENTS WILL BE CONTAINED
C
C 20
C   PI(12) = 1.0F6
C   PI(22) = 1.0F6
C   PI(24) = 1.0F6
C   PI(25) = 1.0F6
C   PI(33) = 1.0F6
C   K = 0
C   L = 0
C   DO 3 I = 1, NGAGES
C     IF( PI(I) .GE. 1.0F6 ) GO TO 34
C     K = K + 1
C     P(K) = PI(I)
C     T(K) = TI(I)
C 33
C
C ZULIA001
C ZULIA002
C ZULIA003
C ZULIA004
C ZULIA005
C ZULIA006
C ZULIA007
C ZULIA008
C ZULIA009
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C ZULIA046
C ZULIA047
C ZULIA048

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ZULIA049
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ZULIA087
ZULIA088
ZULIA089
ZULIA090
ZULIA091
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ZULIA094
ZULIA095
ZULIA096

```

34 GC TO 3
   L=L+1
   NBAC(L)=I
3  CONTINUE

SPECIFY MATERIAL PROPERTIES: YOUNG'S MODULUS OF ELASTICITY XE, SHEAR
MODULUS OF ELASTICITY G, POISSON'S RATIO XNU.

IF THE MATHEMATICAL MODEL OF A PIPE IS USED, OUTPUTS ARGUMENTS OF
SUBROUTINE CANTIL WILL DO IT.

      CALL      CANTIL(RG,RI,XE,G,XNU,SPECW,D,XL1,NPOINT,ARFA,ALL1)

SPECIFY READINGS OF THE GAGE ELEMENTS, TO BE CONTAINED IN ARRAY
STRNEX.

THEORETICAL READINGS CAN BE OBTAINED FROM THE OUTPUT OF SUBROUTINE
TIUNA. THIS USES AS INFORMATION THE MATERIAL PROPERTIES AND ANGULAR
ORIENTATION OF EACH ELEMENT, AND THE STRESS COMPONENTS AT EACH
ELEMENT CENTER. THIS IS OBTAINED FROM THE OUTPUT ALLI OF CANTIL,
REQUIRING THE ANGULAR POSITION IN THE CROSS SECTION AND THE CROSS
SECTION NUMBER TO IDENTIFY THE RIGHT STRESSES.

      NSECT = 1
      CALL TIUNA(XE,G,XNU,NSECT,ALL1,K,T,P,ZZ,TRANSV)

RANDOM ERRORS CAN BE ADDED TO THE THEORETICAL READINGS OF THE
GAGES, THE OUTPUT ZZ OF TIUNA, BY USING SUBROUTINE BLANCA.
SPECIFY THE MULTIPLIER ALT TO OBTAIN (ALT)*(10%) MAXIMUM RANDOM
ERROR ADDED.

      ALT = 0.3
      CALL BLANCA(STRNEX,ZZ,K,ALT)

PRINT-OUT OF ALL THE INFORMATION OBTAINED UP TO NOW.

      WRITE(6,500)
      FORMAT(1H1)
      WRITE(6,11) NCOEFF
11  FORMAT(7(/),15X,'EXPANSION WITH',I3,' FOURIER COEFFICIENTS',//)

```

500
11

```

SUBROUTINE ZULIA
C
C      DIMENSION I(36),P(36),R(36,36),W(36),ALI(3,360,5),
1  SIRNFX(36),      P1(37), T1(37),ZZ(36), NRAD(36)
C
C      SPECIFY NUMBER OF FOURIER COEFFICIENTS NCOEFF, NUMBER OF GAGE
C      ELEMENTS NGAGES, TRANSVERSE SENSITIVITY FACTOR, TRANSV, AND COR-
C      RESPONDING ANGULAR POSITION IN THE CROSS SECTION (CONTAINED IN THE
C      ARRAY T1) AND ANGULAR ORIENTATION FROM TANGENTIAL AXIS (CONTAINED
C      IN ARRAY P1).
C
C      NCOEFF = 536
C      NGAGES = 36
C      TRANSV = 1.0
C      TRANS1 = TRANSV*100.0
5000  K = 0
C      DO 5001 I = 1, 36, 3
C      P1(I) = C.C
C      P1(I+1) = 60.C
C      P1(I+2) = 120.C
C      T1(I) = K*30
C      T1(I+1) = T1(I)
C      T1(I+2) = T1(I)
C      K = K + 1
5001
C      SET ANGLE P1(I) OF GAGE ELEMENTS FUNCTIONING IMPROPERLY TO 1.0F6
C      AND ELIMINATE THESE. NUMBER OF EACH OF THE ELIMINATED ELEMENTS WILL
C      BE CONTAINED IN ARRAY NRAD FOR PRINT-OUT PURPOSES. ANGULAR POSITION
C      AND ORIENTATION OF THE REMAINING K ACTIVE ELEMENTS WILL BE CONTAINED
C      IN ARRAYS T AND P RESPECTIVELY.
C
C      P1(12) = 1.0F6
C      P1(22) = 1.0F6
C      P1(24) = 1.0F6
C      P1(25) = 1.0F6
C      P1(33) = 1.0F6
C      K = 0
20  L = 0
C      DO 3 I = 1, NGAGES
C      IF( P1(I) .GE. 1.0F6 ) GO TO 34
C      K = K + 1
33  P(K) = P1(I)
C      T(K) = T1(I)

```

```

34 GC TO 3
   L=L+1
   NBAC(L)=1
3  CONTINUE

SPECIFY MATERIAL PROPERTIES: YOUNG'S MODULUS OF ELASTICITY XE, SHEAR
MODULUS OF ELASTICITY G, POISSON'S RATIO XNU.

IF THE MATHEMATICAL MODEL OF A PIPE IS USED, OUTPUTS ARGUMENTS OF
SUBROUTINE CANTIL WILL DO IT.

      CALL      CANTIL(PC,RI,XE,G,XNU,SPECW,D,XL1,NPOINT,ARFA,ALL1)

SPECIFY READINGS OF THE GAGE ELEMENTS, TO BE CONTAINED IN ARRAY
STRNEX.

THEORETICAL READINGS CAN BE OBTAINED FROM THE OUTPUT OF SUBROUTINE
TIUNA. THIS USES AS INFORMATION THE MATERIAL PROPERTIES AND ANGULAR
ORIENTATION OF EACH ELEMENT, AND THE STRESS COMPONENTS AT EACH
ELEMENT CENTER. THIS IS OBTAINED FROM THE OUTPUT ALL1 OF CANTIL,
REQUIRING THE ANGULAR POSITION IN THE CROSS SECTION AND THE CROSS
SECTION NUMBER TO IDENTIFY THE RIGHT STRESSES.

      NSECT = 1
      CALL TIUNA(XE,G,XNU,NSECT,ALL1,K,T,P,ZZ,TRANSV)

RANDOM ERRORS CAN BE ADDED TO THE THEORETICAL READINGS OF THE
GAGES, THE OUTPUT ZZ OF TIUNA, BY USING SUBROUTINE BLANCA.
SPECIFY THE MULTIPLIER ALT TO OBTAIN (ALT)*(10%) MAXIMUM RANDOM
ERROR ADDED.

      ALT = 0.3
      CALL BLANCA(STRNEX,ZZ,K,ALT)

PRINT-OUT OF ALL THE INFORMATION OBTAINED UP TO NOW.

      WRITE(6,500)
      FORMAT(1H1)
      WRITE(6,11) NCOEFF
11  FORMAT(7(/),15X,'EXPANSION WITH',I3,' FOURIER COEFFICIENTS',//)

```

ZULIA049
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GUAYR001
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GUAYR042
GUAYR043
GUAYR044
GUAYR045
GUAYR046
GUAYR047

1 SUBROUTINE GUAY-A(COEF, NGAGES, THETA, PHI, STRNEX, XF, G, XNU,
1 JJ, P, M, NSECT, ALL1, TRANSV)

DETERMINES FOURIER COEFFICIENTS FOR THE DISTRIBUTIONS OF TANGENTIAL,
LONGITUDINAL AND SHEAR STRESSES. ALL ARGUMENTS ARE INPUTS.

NGCOEF = NUMBER OF FOURIER COEFFICIENTS FOR EACH STRESS DISTRIBUT-
ION.

NGAGES = NUMBER OF ACTIVE GAGE ELEMENTS.

THETA = ARRAY CONTAINING THE ANGULAR POSITION OF THE ELEMENTS
AROUND THE CROSS SECTION.

PHI = ARRAY CONTAINING THE ANGULAR ORIENTATION WITH RESPECT TO THE
TANGENTIAL AXIS, OF THE ELEMENTS.

STRNEX = ARRAY CONTAINING THE READINGS OF THE ELEMENTS.

XE = YOUNG'S MODULUS OF ELASTICITY.

PS = SHEAR MODULUS OF ELASTICITY.

XNU = POISSON'S RATIO.

JJ = 3*NGCOEF = TOTAL NUMBER OF COEFFICIENTS TO BE DETERMINED,
SPECIFIED IN CALLING PROGRAM TO DIMENSION R AND W.

NSECT AND ALL1 CAN BE USED TO COMPARE THE ESTIMATED STRESS DIS-
TRIBUTIONS AND THE THEORETICAL ONES FROM SUBPROGRAM CANTIL.

DIMENSION THETA(36), PHI(36), ALL1(3,360,5), STRNEX(36), A(36),
1 B(36), C(36), H(36), F(36,36), ST(360), SL(360), STA(10),
2 STR(10), SLA(10), SLP(10), SHA(10), SHB(10)
DIMENSION R(JJ,JJ), W(JJ)

DETERMINE COEFFICIENTS A, B AND C.

CALL GUANA(XF, G, XNU, NGAGES, PHI, A, B, C, TRANSV)

WRITE(6,98)

FORMAT(1H1)

WRITE(6,33) (A(N), N = 1, NGAGES)

FORMAT(7(1),15X,'COEFFICIENTS A, READ ROW WISE'/(15X,6F15.5))

WRITE(6,34) (B(N), N = 1, NGAGES)

FORMAT(6, // 15X, 'COEFFICIENTS B, READ ROW WISE'/(15X,6F15.5))

WRITE(6,35) (C(N), N = 1, NGAGES)

FORMAT(// 15X, 'COEFFICIENTS C, READ ROW WISE'/(15X,6F15.5))

FOR A SET OF SIMULTANEOUS EQUATIONS TO SOLVE FOR NSMLX4 FOURIER COEF-
FICIENTS. IN MATRIX NOTATION: (F)X(COEF'S) = (H).

GUA YR048
GUA YR049
GUA YR050
GUA YR051
GUA YR052
GUA YR053
GUA YR054
GUA YR055
GUA YR056
GUA YR057
GUA YR058
GUA YR059
GUA YR060
GUA YR061
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GUA YR065
GUA YR066
GUA YR067
GUA YR068
GUA YR069
GUA YR070
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GUA YR092
GUA YR093
GUA YR094
GUA YR095

```

C      NSML = N(ORCF/2 + 1
C      NSMLX6 = NSML*6
C      PI2 = 3.14159265/180.0
C
C      DETERMINE CONSTANTS H'S.
C
3      DO 3 L = 1, NSMLX6
C      H(L) = 0.0
C      K = 0
C      DO 4 L = 1, NSMLX6, 6
C      LA = L + 5
C      LB = K + 5
C      K = K + 1
C      DO 4 I = 1, NGAGES
C      PI = THETA(I)*PI2
C      SI = COS( AK*PI )
C      H(L) = H(L) + SIRMEX(I)*A(I)*CI
C      H(L+1) = H(L+1) + SIRMEX(I)*A(I)*SI
C      H(L+2) = H(L+2) + SIRMEX(I)*B(I)*CI
C      H(L+3) = H(L+3) + SIRMEX(I)*B(I)*SI
C      H(L+4) = H(L+4) + SIRMEX(I)*C(I)*CI
C      H(L+5) = H(L+5) + SIRMEX(I)*C(I)*SI
C      4 CONTINUE
C
C      DETERMINE COEFFICIENTS F'S.
C
1      DO 1 L = 1, NSMLX6
C      DO 1 M = 1, NSMLX6
C      F(L,M) = 0.0
C      K = 0
C      DO 2 L = 1, NSMLX6, 6
C      J = K
C      K = K + 1
C      LA = L + 5
C      DO 2 M = 1, NSMLX6, 6
C      AJ = J
C      J = J + 1
C      MA = M + 5
C      DO 2 I = 1, NGAGES
C      AA = A(I)*A(I)
C      AB = A(I)*B(I)
C      AC = A(I)*C(I)

```

GUAYR096
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 GUAYR142
 GUAYR143

```

      R(I)*R(I)
      BC(I)*C(I)
      CP1 I2
      C1 COS( AK*PI )
      S2 SIN( AK*PI )
      F(L+1, M+1) = F(L, M)
      F(L+1, M+2) = F(L, M+1)
      F(L+1, M+3) = F(L, M+2)
      F(L+1, M+4) = F(L, M+3)
      F(L+1, M+5) = F(L, M+4)
      F(L+1, M+1) = F(L+1, M+2)
      F(L+1, M+2) = F(L+1, M+3)
      F(L+1, M+3) = F(L+1, M+4)
      F(L+1, M+4) = F(L+1, M+5)
      F(L+1, M+5) = F(L+1, M+1)
      F(L+2, M+1) = F(L+1, M+1)
      F(L+2, M+2) = F(L+1, M+2)
      F(L+2, M+3) = F(L+1, M+3)
      F(L+2, M+4) = F(L+1, M+4)
      F(L+2, M+5) = F(L+1, M+5)
      F(L+2, M+1) = F(L+2, M+2)
      F(L+2, M+2) = F(L+2, M+3)
      F(L+2, M+3) = F(L+2, M+4)
      F(L+2, M+4) = F(L+2, M+5)
      F(L+2, M+5) = F(L+2, M+1)
      F(L+3, M+1) = F(L+2, M+1)
      F(L+3, M+2) = F(L+2, M+2)
      F(L+3, M+3) = F(L+2, M+3)
      F(L+3, M+4) = F(L+2, M+4)
      F(L+3, M+5) = F(L+2, M+5)
      F(L+3, M+1) = F(L+3, M+2)
      F(L+3, M+2) = F(L+3, M+3)
      F(L+3, M+3) = F(L+3, M+4)
      F(L+3, M+4) = F(L+3, M+5)
      F(L+3, M+5) = F(L+3, M+1)
      F(L+4, M+1) = F(L+3, M+1)
      F(L+4, M+2) = F(L+3, M+2)
      F(L+4, M+3) = F(L+3, M+3)
      F(L+4, M+4) = F(L+3, M+4)
      F(L+4, M+5) = F(L+3, M+5)
      F(L+4, M+1) = F(L+4, M+2)
      F(L+4, M+2) = F(L+4, M+3)
      F(L+4, M+3) = F(L+4, M+4)
      F(L+4, M+4) = F(L+4, M+5)
      F(L+4, M+5) = F(L+4, M+1)
      F(L+5, M+1) = F(L+4, M+1)
      F(L+5, M+2) = F(L+4, M+2)
      F(L+5, M+3) = F(L+4, M+3)
      F(L+5, M+4) = F(L+4, M+4)
      F(L+5, M+5) = F(L+4, M+5)
      F(L+5, M+1) = F(L+5, M+2)
      F(L+5, M+2) = F(L+5, M+3)
      F(L+5, M+3) = F(L+5, M+4)
      F(L+5, M+4) = F(L+5, M+5)
      F(L+5, M+5) = F(L+5, M+1)
  
```

2

CONTINUE

C

C ELIMINATE ROWS AND COLUMNS OF ALL-ZERO ELEMENTS IN MATRIX F, COR-

```

RESPONDING TO THE FOURIER COEFFICIENTS OF THE TERMS CONTAINING
SIN(O), TO FORM A NONSINGULAR SET OF EQUATIONS. ELIMINATE COR-
RESPONDING ELEMENTS IN CONSTANT MATRIX H. THE MATRIX EQUATION IS
CONVERTED THEN TO (R)X(COEFF,S) = (W).
CCCCC
      W(1) = H(1)
      W(1,1) = F(1,1)
      W(2) = H(3)
      W(3) = H(5)
      R(1,2) = F(1,3)
      R(1,3) = F(1,5)
      R(2,1) = F(3,1)
      R(2,2) = F(3,3)
      R(2,3) = F(3,5)
      R(3,1) = F(5,1)
      R(3,2) = F(5,3)
      R(3,3) = F(5,5)
      DO 50 M = 4, JJ
      W(M) = H(M+3)
      R(1,M) = F(1, M+3)
      R(2,M) = F(3, M+3)
      R(3,M) = F(5, M+3)
      DO 50 L = 1, 3
      R(M,L) = R(L,M)
      DO 51 L = 4, JJ
      DO 51 M = 4, JJ
      R(L,M) = F(L+3, M+3)
50
51
      SOLVE THE SET OF SIMULTANEOUS EQUATIONS TO DETERMINE JJ FOURIER
      COEFFICIENTS.
CCCCC
      CALL DSIMQ(R,W,JJ,KS)
      WRITE(6,88)
      WRITE(6,12) NCOEFF
12  FORMAT(7(//),15X,'EXPANSION WITH',I3,' FOURIER COEFFICIENTS' )
100 WRITE(6,100) KS
      FORMAT(//,15X,'KS =',I2,' KS IS AN INDEX INDICATING TYPE ',
1  ' OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR' )
CCCCC
      GROUP THE FOURIER COEFFICIENTS FOR THE TANGENTIAL STRESS IN THE
      ARRAY STA, CORRESPONDING TO THE TERM CONTAINING COS(N THETA), AND IN
      THE ARRAY STB CORRESPONDINGLY FOR THE TERMS IN SIN(N THETA), FOR
      N = 1, 2, ..., (NCOEFF/2 + 1).
      SAME FOR LONGITUDINAL STRESS WITH SLA AND SLB, AND FOR SHEAR STRESS
      GUAYR144
      GUAYR145
      GUAYR146
      GUAYR147
      GUAYR148
      GUAYR149
      GUAYR150
      GUAYR151
      GUAYR152
      GUAYR153
      GUAYR154
      GUAYR155
      GUAYR156
      GUAYR157
      GUAYR158
      GUAYR159
      GUAYR160
      GUAYR161
      GUAYR162
      GUAYR163
      GUAYR164
      GUAYR165
      GUAYR166
      GUAYR167
      GUAYR168
      GUAYR169
      GUAYR170
      GUAYR171
      GUAYR172
      GUAYR173
      GUAYR174
      GUAYR175
      GUAYR176
      GUAYR177
      GUAYR178
      GUAYR179
      GUAYR180
      GUAYR181
      GUAYR182
      GUAYR183
      GUAYR184
      GUAYR185
      GUAYR186
      GUAYR187
      GUAYR188
      GUAYR189
      GUAYR190
      GUAYR191

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```

5001 1  FORMAT(//2CX,2(2X,'COS',I2,'(THETA)',2X,'SIN',I2,'(THETA)'), /
15X,'TANG.',4F14.5/15X,'LUNG.',4F14.5/15X,'SHEAR',4F14.5 // )
7000  GU TO 600
M = 1
KS = 1
I = 3
LA = 2
LA = 4
WRITE(6, 7001) (K,K, K = M,KS), (STA(N), STB(N), N = I,LA),
(SLA(N), SLB(N), N=I,LA), (SHA(N), SHB(N), N=I,LA)
7001 1  FORMAT(//2CX,3(2X,'COS',I2,'(THETA)',2X,'SIN',I2,'(THETA)'), /
15X,'TANG.',6F14.5/15X,'LUNG.',6F14.5/15X,'SHEAR',6F14.5 // )
9000  GU TO 600
M = 1
KS = 1
I = 3
LA = 2
LA = 4
WRITE(6, 7001) (K,K, K = M,KS), (STA(N), STB(N), N = I,LA),
(SLA(N), SLB(N), N=I,LA), (SHA(N), SHB(N), N=I,LA)
1 M = 4
KS = 4
I = 5
LA = 5
WRITE(6, 3001) (K,K, K = M,KS), (STA(N), STB(N), N = I,LA),
(SLA(N), SLB(N), N=I,LA), (SHA(N), SHB(N), N=I,LA)
1 GU TO 600
M = 1
KS = 1
I = 3
LA = 2
LA = 4
WRITE(6, 7001) (K,K, K = M,KS), (STA(N), STB(N), N = I,LA),
(SLA(N), SLB(N), N=I,LA), (SHA(N), SHB(N), N=I,LA)
1 M = 4
KS = 5
I = 5
LA = 6
WRITE(6, 5001) (K,K, K = M,KS), (STA(N), STB(N), N = I,LA),
(SLA(N), SLB(N), N=I,LA), (SHA(N), SHB(N), N=I,LA)
600 1  CONTINUE
CCCC
COMPUTE RESULTANT STRESS COMPONENTS EVERY 10 DEGREES AROUND THE
CROSS SECTION.
DO 5 I = 1, 36
ST(I) = 0.0
SL(I) = 0.0
5 SH(I) = 0.0

```


CUMANO01
CUMANO02
CUMANO03
CUMANO04
CUMANO05
CUMANO06
CUMANO07
CUMANO08
CUMANO09
CUMANO10
CUMANO11
CUMANO12
CUMANO13

```

SUBROUTINE CUMANA( E, G, V, NPINT, P, A, R, C, AK)
C TO COMPUTE COEFFICIENTS A, B AND C TO BE USED IN PROGRAM GUAYRA.
C
C DIMENSION P(36), A(36), B(36), C(36)
PI2 = 3.14159265/180.0
DO 4 N=1, NPINT
  P1 = P(N)*PI2
  A(N) = ((1.0-AK*V)-(1.0-AK)*(1.0+V)*SIN(P1)**2)/(E*(1.0-AK**2))
  B(N) = ((1.0-AK*V)-(1.0-AK)*(1.0+V)*COS(P1)**2)/(E*(1.0-AK**2))
  C(N) = ((1.0-AK)*SIN(2.0*P1))/(2.0*G*(1.0-AK**2))
  RETURN
END
4

```

SUBROUTINE TIUNA(E,G,V,K,AL,NBIG,T,P,S,AK)

TO COMPUTE THE THEORETICAL READINGS OF A SET OF NBIG STRAIN GAGE
ELEMENTS WITH TRANSVERSE SENSITIVITY AK.

ANGULAR POSITIONS OF THE ELEMENTS ARE CONTAINED IN THE ARRAY OF
ANGLES T.
ANGULAR ORIENTATION OF THE ELEMENTS WITH RESPECT TO THE TANGENTIAL
AXIS ARE CONTAINED IN THE ARRAY OF ANGLES P.
COMPONENTS OF THE STRESSES AT EACH POSITION ARE CONTAINED IN THE
ARRAY AL. K IS THE NUMBER OF THE CROSS SECTION TO IDENTIFY THE
CORRECT STRESSES.
E IS YOUNG'S MODULUS OF ELASTICITY.
G IS THE SHEAR MODULUS OF PLASTICITY.
V IS POISSON'S RATIO.
S IS THE OUTPUT SET OF READINGS.

DIMENSION AL(3,36C,5),T(36), P(36), S(36)

PI2 = 3.14159265/180.0

DO 4 N = 1, NBIG

J = T(N) + 1.0

P1 = P(N)*PI2

S1 = AL(1,J,K)

S2 = AL(2,J,K)

S3 = AL(3,J,K)

A = ((1.0-AK*V)-(1.0-AK)*(1.0+V)*SIN(P1)**2)/(E*(1.0-AK**2))

B = ((1.0-AK*V)-(1.0-AK)*(1.0+V)*COS(P1)**2)/(E*(1.0-AK**2))

C = ((1.0-AK)*SIN(2.0*P1))/(2.0*G*(1.0-AK**2))

S(N) = A*S1 + B*S2 + C*S3

CONTINUE

RETURN

END

4

TIUNA001
TIUNA002
TIUNA003
TIUNA004
TIUNA005
TIUNA006
TIUNA007
TIUNA008
TIUNA009
TIUNA010
TIUNA011
TIUNA012
TIUNA013
TIUNA014
TIUNA015
TIUNA016
TIUNA017
TIUNA018
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TIUNA020
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TIUNA035

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C
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C
C
SUBROUTINE BLANCA( CO, BE, N, ALT )
C
C  INTRODUCES RANDOM ERRORS IN THE ELEMENTS OF ONE DIMENSIONAL ARRAY.
C  CO IS THE ARRAY INPUT AND BE IS THE OUTPUT.
C  N IS THE NUMBER OF ELEMENTS.
C  ALT IS A MULTIPLIER TO PRODUCE PLUS OR MINUS (ALT)*(10%) MAXIMUM
C  ERROR.
C
C  DIMENSION CO(36), BE(36)
C  RHO = 1
C  DO 5 J = 1, N
C    G = J
C    RHO = RHC + 3.6227
C    IF ( RHC - 5.995 ) 12, 11, 11
C    RHO = RHC - 8.4153
C    XX = RHO*( G/10.0 + 3.1416 )
C    AKX = XX
C    BKX = XX - AKX
C    CKX = 10.0*BKX
C    TT = RE(J)
C    PERC = 0.01*ALT
C    QQ = PERC*CKX*TT
C    KKKX = CKX
C    DKKX = KKKX
C    FKKX = DKKX/2.0
C    LKKX = FKKX
C    GKKX = LKKX
C    CKKX = FKKX - GKKX
C    IF(CKKX-0.5)<2,1,3
C    CO(J) = TT + QQ
C    GO TO 5
C    CO(J) = TT - QQ
C    CONTINUE
C    PERC = PERC*1000.0
C    WRITE(6, 60) PERC
C    FORMAT(1H1//15X, 'ALTERATION OF THE STRAIN GAGE READINGS', //
C    15X, 'MAXIMUM ERROR INTRODUCED', F6.1, ' %', // 34X, 'ORIGINAL',
C    17X, 'ALTERED', / )
C    WRITE(6, 63) ( BE(J), CO(J), J = 1, N )
C    FORMAT( 26X, 2E15.5 )
C    RETURN
C  END
BLANCO001
BLANCO003
BLANCO004
BLANCO005
BLANCO006
BLANCO007
BLANCO008
BLANCO009
BLANCO010
BLANCO011
BLANCO012
BLANCO013
BLANCO014
BLANCO015
BLANCO016
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BLANCO021
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BLANCO030
BLANCO031
BLANCO032
BLANCO033
BLANCO034
BLANCO035
BLANCO036
BLANCO037
BLANCO038
BLANCO039
BLANCO040
BLANCO041
BLANCO043
BLANCO043
BLANCO044

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MODULUS OF ELASTICITY C.30000E 08PSI
 SHEAR MODULUS OF ELASTICITY 0.11538E 08 PSI
 POISSON RATIO 0.30C00E 00

NUMBER OF GAGES 36
 TRANSVERSE SENSITIVITY FACTOR OF THE GAGES = 0 %
 NUMBER OF GAGES FUNCTIONING PROPERLY 36
 GAGES FUNCTIONING IMPROPERLY ... NONE

ANGULAR POSITION OF THE GAGE IN THE CROSS SECTION, READ ROW WISE

0.0	C.0	0.0	0.30000E 02	0.30000E 02	0.30000E 02
0.60000E 02	C.60000E 02	0.60000E 02	0.90000E 02	0.90000E 02	0.90000E 02
0.12000E 03	C.12000E 03	0.12000E 03	0.15000E 03	0.15000E 03	0.15000E 03
0.18000E 03	C.18000E 03	0.18000E 03	0.21000E 03	0.21000E 03	0.21000E 03
0.24000E 03	C.24000E 03	0.24000E 03	0.27000E 03	0.27000E 03	0.27000E 03
0.30000E 03	C.30000E 03	0.30000E 03	0.33000E 03	0.33000E 03	0.33000E 03

ANGULAR ORIENTATION OF THE GAGES, READ ROW WISE

0.0	C.60C00E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60C00E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60C00E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60C00E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60C00E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03

READINGS OF THE GAGE ELEMENTS, READ ROW WISE, ERROR ADDED 0%

0.15134E-04	C.64178E-06	0.19479E-06	0.15127E-04	0.52988E-06	0.33917E-06
0.15118E-04	C.40066E-06	0.50589E-06	0.15111E-04	0.28876E-06	0.65028E-06
0.15107E-04	0.22415E-06	0.73364E-06	0.15107E-04	0.22415E-06	0.73364E-06
0.15111E-04	0.28876E-06	0.65028E-06	0.15118E-04	0.40066E-06	0.50589E-06
0.15127E-04	0.52988E-06	0.33917E-06	0.15134E-04	0.64178E-06	0.19479E-06
0.15138E-04	C.70639E-06	0.11143E-06	0.15138E-04	0.70639E-06	0.11143E-06

COEFFICIENTS A, READ ROW WISE					
0.33333E-07	0.83333E-09	0.33333E-07	0.83333E-09	0.33333E-09	0.83333E-09
0.33333E-07	0.83333E-09	0.33333E-07	0.83333E-09	0.83333E-09	0.83333E-09
0.33333E-07	0.83333E-09	0.33333E-07	0.83333E-09	0.83333E-09	0.83333E-09
0.33333E-07	0.83333E-09	0.33333E-07	0.83333E-09	0.83333E-09	0.83333E-09
0.33333E-07	0.83333E-09	0.33333E-07	0.83333E-09	0.83333E-09	0.83333E-09
COEFFICIENTS B, READ ROW WISE					
-0.10000E-07	0.22500E-07	-0.10000E-07	0.22500E-07	0.22500E-07	0.22500E-07
-0.10000E-07	0.22500E-07	-0.10000E-07	0.22500E-07	0.22500E-07	0.22500E-07
-0.10000E-07	0.22500E-07	-0.10000E-07	0.22500E-07	0.22500E-07	0.22500E-07
-0.10000E-07	0.22500E-07	-0.10000E-07	0.22500E-07	0.22500E-07	0.22500E-07
-0.10000E-07	0.22500E-07	-0.10000E-07	0.22500E-07	0.22500E-07	0.22500E-07
COEFFICIENTS C, READ ROW WISE					
-0.0	0.37528E-07	-0.0	0.37528E-07	0.37528E-07	0.37528E-07
-0.0	0.37528E-07	-0.0	0.37528E-07	0.37528E-07	0.37528E-07
-0.0	0.37528E-07	-0.0	0.37528E-07	0.37528E-07	0.37528E-07
-0.0	0.37528E-07	-0.0	0.37528E-07	0.37528E-07	0.37528E-07
-0.0	0.37528E-07	-0.0	0.37528E-07	0.37528E-07	0.37528E-07

EXPANSION WITH 11 FOURIER COEFFICIENTS

KS = 0 KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

CONSTANTS
TANG. 0.45455E C3
LONG. 0.28943E C1
SHEAR 0.56926E CC

Note: If the system of equations for the Fourier coefficients is singular, this fact is signaled by KS = 1. Any output which follows is invalid.

COS 1(THETA)	SIN 1(THETA)	COS 2(THETA)	SIN 2(THETA)	COS 3(THETA)	SIN 3(THETA)
-0.51868E-03	-0.95258E-04	0.16030E-04	-0.52048E-04	0.94102E-05	-0.21859E-04
-0.11386E 01	0.11385E 01	-0.83788E-04	-0.39759E-04	-0.68131E-04	-0.23244E-04
0.53861E 01	-0.53860E 01	0.82367E-05	0.46219E-05	-0.20428E-05	-0.13867E-05

TANG.
LONG.
SHEAR

COS 4(THETA)	SIN 4(THETA)	COS 5(THETA)	SIN 5(THETA)
0.38785E-04	-0.16227E-05	-0.13316E-05	0.42612E-04
-0.59643E-04	-0.35988E-04	0.16735E-06	0.61955E-04
0.56175E-06	-0.41939E-06	0.42750E-06	-0.26063E-06

TANG.
LONG.
SHEAR

THETA =	0 DEGREES	POINT NO.	1		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.17552E	01	0.59553E 01
COMPUTED	0.45455E	C3	0.17554E	01	0.59553E 01
THETA =	10 DEGREES	POINT NO.	11		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.19702E	01	0.49382E 01
COMPUTED	0.45455E	C3	0.19704E	01	0.49382E 01
THETA =	20 DEGREES	POINT NO.	21		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.22133E	01	0.37884E 01
COMPUTED	0.45455E	C3	0.22135E	01	0.37884E 01
THETA =	30 DEGREES	POINT NO.	31		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.24770E	01	0.25407E 01
COMPUTED	0.45454E	C3	0.24773E	01	0.25407E 01
THETA =	40 DEGREES	POINT NO.	41		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.27534E	01	0.12331E 01
COMPUTED	0.45454E	C3	0.27538E	01	0.12331E 01
THETA =	50 DEGREES	POINT NO.	51		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.30341E	01	-0.94609E-01
COMPUTED	0.45454E	C3	0.30345E	01	-0.94599E-01
THETA =	60 DEGREES	POINT NO.	61		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.33104E	01	-0.14022E 01
COMPUTED	0.45455E	C3	0.33110E	01	-0.14022E 01
THETA =	70 DEGREES	POINT NO.	71		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.35742E	01	-0.26498E 01
COMPUTED	0.45455E	C3	0.35748E	01	-0.26498E 01
THETA =	80 DEGREES	POINT NO.	81		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.38172E	01	-0.37997E 01
COMPUTED	0.45455E	C3	0.38178E	01	-0.37997E 01
THETA =	90 DEGREES	POINT NO.	91		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.40322E	01	-0.48168E 01
COMPUTED	0.45455E	C3	0.40328E	01	-0.48168E 01
THETA =	100 DEGREES	POINT NO.	101		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.42126E	01	-0.56702E 01
COMPUTED	0.45455E	C3	0.42132E	01	-0.56702E 01
THETA =	110 DEGREES	POINT NO.	111		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	C3	0.43530E	01	-0.63341E 01
COMPUTED	0.45455E	C3	0.43535E	01	-0.63341E 01

THETA = 120 DEGREES		POINT NO. 121		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.44490E 01	-0.67882E 01
COMPUTED	0.45455E C3		0.44495E 01	-0.67882E 01

THETA = 130 DEGREES		POINT NO. 131		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.44977E 01	-0.70188E 01
COMPUTED	0.45455E C3		0.44982E 01	-0.70188E 01

THETA = 140 DEGREES		POINT NO. 141		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.44977E 01	-0.70188E 01
COMPUTED	0.45455E C3		0.44983E 01	-0.70188E 01

THETA = 150 DEGREES		POINT NO. 151		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.44490E 01	-0.67882E 01
COMPUTED	0.45455E C3		0.44496E 01	-0.67882E 01

THETA = 160 DEGREES		POINT NO. 161		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.43530E 01	-0.63341E 01
COMPUTED	0.45455E C3		0.43537E 01	-0.63341E 01

THETA = 170 DEGREES		POINT NO. 171		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.42126E 01	-0.56703E 01
COMPUTED	0.45455E C3		0.42133E 01	-0.56702E 01

THETA = 180 DEGREES		POINT NO. 181		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.40322E 01	-0.48168E 01
COMPUTED	0.45455E C3		0.40328E 01	-0.48168E 01

THETA = 190 DEGREES		POINT NO. 191		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.38172E 01	-0.37997E 01
COMPUTED	0.45455E C3		0.38178E 01	-0.37997E 01

THETA = 200 DEGREES		POINT NO. 201		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.35742E 01	-0.26498E 01
COMPUTED	0.45455E C3		0.35747E 01	-0.26498E 01

THETA = 210 DEGREES		POINT NO. 211		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.33105E 01	-0.14022E 01
COMPUTED	0.45455E C3		0.33110E 01	-0.14022E 01

THETA = 220 DEGREES		POINT NO. 221		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.30341E 01	-0.94623E-01
COMPUTED	0.45455E C3		0.30347E 01	-0.94618E-01

THETA = 230 DEGREES		POINT NO. 231		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.27534E 01	0.12331E 01
COMPUTED	0.45455E C3		0.27541E 01	0.12331E 01

THETA = 240 DEGREES		POINT NO. 241		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.24770E 01	0.25407E 01
COMPUTED	0.45455E C3		0.24777E 01	0.25407E 01

THETA = 250 DEGREES		POINT NO. 251		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.22133E 01	0.37883E 01
COMPUTED	0.45455E C3		0.22139E 01	0.37883E 01

THETA = 260 DEGREES		POINT NO. 261		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.19702E 01	0.49382E 01
COMPUTED	0.45455E C3		0.19708E 01	0.49382E 01

THETA = 270 DEGREES		POINT NO. 271		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.17552E 01	0.59553E 01
COMPUTED	0.45455E C3		0.17558E 01	0.59553E 01

THETA = 280 DEGREES		POINT NO. 281		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.15748E 01	0.68088E 01
COMPUTED	0.45455E C3		0.15754E 01	0.68087E 01

THETA = 290 DEGREES		POINT NO. 291		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.14345E 01	0.74726E 01
COMPUTED	0.45455E C3		0.14351E 01	0.74726E 01

THETA = 300 DEGREES		POINT NO. 301		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.13385E 01	0.79267E 01
COMPUTED	0.45455E C3		0.13392E 01	0.79267E 01

THETA = 310 DEGREES		POINT NO. 311		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.12898E 01	0.81573E 01
COMPUTED	0.45455E C3		0.12905E 01	0.81573E 01

THETA = 320 DEGREES		POINT NO. 321		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.12897E 01	0.81573E 01
COMPUTED	0.45455E C3		0.12904E 01	0.81573E 01

THETA = 330 DEGREES		POINT NO. 331		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.13385E 01	0.79267E 01
COMPUTED	0.45455E C3		0.13390E 01	0.79267E 01

THETA = 340 DEGREES		POINT NO. 341		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.14345E 01	0.74726E 01
COMPUTED	0.45455E C3		0.14348E 01	0.74726E 01

THETA = 350 DEGREES		POINT NO. 351		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.15748E 01	0.68088E 01
COMPUTED	0.45455E C3		0.15751E 01	0.68088E 01

EXPANSION WITH 3 FOURIER COEFFICIENTS

KS = 0 KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

CONSTANTS
TANG. 0.45455E 03
LONG. 0.28943E 01
SHEAR 0.56926E 00

COS 1(THETA) SIN 1(THETA)
TANG. -0.51868E-03 -0.95258E-04
LONG. -0.11386E 01 0.11385E 01
SHEAR 0.53861E 01 -0.53860E 01

THETA =	0 DEGREES	POINT NO.	1		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.17552E	01	0.59553E 01
COMPUTED	0.45455E	03	0.17556E	01	0.59553E 01

THETA =	10 DEGREES	POINT NO.	11		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.19702E	01	0.49382E 01
COMPUTED	0.45455E	03	0.19706E	01	0.49382E 01

THETA =	20 DEGREES	POINT NO.	21		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.22133E	01	0.37884E 01
COMPUTED	0.45455E	03	0.22137E	01	0.37884E 01

THETA =	30 DEGREES	POINT NO.	31		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.24770E	01	0.25407E 01
COMPUTED	0.45455E	03	0.24774E	01	0.25407E 01

THETA =	40 DEGREES	POINT NO.	41		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.27534E	01	0.12331E 01
COMPUTED	0.45455E	03	0.27538E	01	0.12331E 01

THETA =	50 DEGREES	POINT NO.	51		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.30341E	01	-0.94609E-01
COMPUTED	0.45455E	03	0.30345E	01	-0.94604E-01

THETA =	60 DEGREES	POINT NO.	61		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.33104E	01	-0.14022E 01
COMPUTED	0.45455E	03	0.33109E	01	-0.14022E 01

THETA =	70 DEGREES	POINT NO.	71		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.35742E	01	-0.26498E 01
COMPUTED	0.45455E	03	0.35746E	01	-0.26498E 01

THETA =	80 DEGREES	POINT NO.	81		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.38172E	01	-0.37997E 01
COMPUTED	0.45455E	03	0.38177E	01	-0.37997E 01

THETA =	90 DEGREES	POINT NO.	91		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.40322E	01	-0.48168E 01
COMPUTED	0.45455E	03	0.40327E	01	-0.48168E 01

THETA =	100 DEGREES	POINT NO.	101		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.42126E	01	-0.56702E 01
COMPUTED	0.45455E	03	0.42132E	01	-0.56702E 01

THETA =	110 DEGREES	POINT NO.	111		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.43530E	01	-0.63341E 01
COMPUTED	0.45455E	03	0.43535E	01	-0.63341E 01

THETA = 120 DEGREES		POINT NO. 121		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.44490E 01	-0.67882E 01
COMPUTED	0.45455E 03		0.44495E 01	-0.67882E 01

THETA = 130 DEGREES		POINT NO. 131		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.44977E 01	-0.70188E 01
COMPUTED	0.45455E 03		0.44983E 01	-0.70188E 01

THETA = 140 DEGREES		POINT NO. 141		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.44977E 01	-0.70188E 01
COMPUTED	0.45455E 03		0.44983E 01	-0.70188E 01

THETA = 150 DEGREES		POINT NO. 151		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.44490E 01	-0.67882E 01
COMPUTED	0.45455E 03		0.44496E 01	-0.67882E 01

THETA = 160 DEGREES		POINT NO. 161		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.43530E 01	-0.63341E 01
COMPUTED	0.45455E 03		0.43536E 01	-0.63341E 01

THETA = 170 DEGREES		POINT NO. 171		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.42126E 01	-0.56703E 01
COMPUTED	0.45455E 03		0.42133E 01	-0.56702E 01

THETA = 180 DEGREES		POINT NO. 181		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.40322E 01	-0.48168E 01
COMPUTED	0.45455E 03		0.40329E 01	-0.48168E 01

THETA = 190 DEGREES		POINT NO. 191		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.38172E 01	-0.37997E 01
COMPUTED	0.45455E 03		0.38179E 01	-0.37997E 01

THETA = 200 DEGREES		POINT NO. 201		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.35742E 01	-0.26498E 01
COMPUTED	0.45455E 03		0.35749E 01	-0.26498E 01

THETA = 210 DEGREES		POINT NO. 211		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.33105E 01	-0.14022E 01
COMPUTED	0.45455E 03		0.33111E 01	-0.14022E 01

THETA = 220 DEGREES		POINT NO. 221		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.30341E 01	-0.94623E-01
COMPUTED	0.45455E 03		0.30347E 01	-0.94625E-01

THETA = 230 DEGREES		POINT NO. 231		
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E 03		0.27534E 01	0.12331E 01
COMPUTED	0.45455E 03		0.27541E 01	0.12331E 01

THETA = 240 DEGREES		POINT NO. 241			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.24770E 01		0.25407E 01
COMPUTED	0.45455E 03		0.24777E 01		0.25407E 01

THETA = 250 DEGREES		POINT NO. 251			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.22133E 01		0.37883E 01
COMPUTED	0.45455E 03		0.22139E 01		0.37883E 01

THETA = 260 DEGREES		POINT NO. 261			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.19702E 01		0.49382E 01
COMPUTED	0.45455E 03		0.19708E 01		0.49382E 01

THETA = 270 DEGREES		POINT NO. 271			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.17552E 01		0.59553E 01
COMPUTED	0.45455E 03		0.17558E 01		0.59553E 01

THETA = 280 DEGREES		POINT NO. 281			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.15748E 01		0.68088E 01
COMPUTED	0.45455E 03		0.15754E 01		0.68087E 01

THETA = 290 DEGREES		POINT NO. 291			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.14345E 01		0.74726E 01
COMPUTED	0.45455E 03		0.14350E 01		0.74726E 01

THETA = 300 DEGREES		POINT NO. 301			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.13385E 01		0.79267E 01
COMPUTED	0.45455E 03		0.13390E 01		0.79267E 01

THETA = 310 DEGREES		POINT NO. 311			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.12898E 01		0.81573E 01
COMPUTED	0.45455E 03		0.12903E 01		0.81573E 01

THETA = 320 DEGREES		POINT NO. 321			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.12897E 01		0.81573E 01
COMPUTED	0.45455E 03		0.12902E 01		0.81573E 01

THETA = 330 DEGREES		POINT NO. 331			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.13385E 01		0.79267E 01
COMPUTED	0.45455E 03		0.13390E 01		0.79267E 01

THETA = 340 DEGREES		POINT NO. 341			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.14345E 01		0.74726E 01
COMPUTED	0.45455E 03		0.14349E 01		0.74726E 01

THETA = 350 DEGREES		POINT NO. 351			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.15748E 01		0.68088E 01
COMPUTED	0.45455E 03		0.15752E 01		0.68088E 01

MODULUS OF ELASTICITY C.30000E 08PSI
 SHEAR MODULUS OF ELASTICITY 0.11538E 08 PSI
 POISSON RATIO 0.30000E 00

NUMBER OF GAGES 36
 TRANSVERSE SENSITIVITY FACTOR OF THE GAGES = 0 %
 NUMBER OF GAGES FUNCTIONING PROPERLY 30
 GAGES FUNCTIONING IMPROPERLY 2, 12, 22, 24, 25, 33,

ANGULAR POSITION OF THE GAGE IN THE CROSS SECTION, READ ROW WISE

0.0	C.0	0.30000E 02	0.30000E 02	0.30000E 02	0.60000E 02
0.60000E 02	C.60000E 02	0.90000E 02	0.90000E 02	0.12000E 03	0.12000E 03
0.12000E 03	C.15000E 03	0.15000E 03	0.15000E 03	0.18000E 03	0.18000E 03
0.18000E 03	C.21000E 03	0.24000E 03	0.24000E 03	0.27000E 03	0.27000E 03
0.27000E 03	C.30000E 03	0.30000E 03	0.33000E 03	0.33000E 03	0.33000E 03

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ANGULAR ORIENTATION OF THE GAGES, READ ROW WISE

0.0	C.12000E 03	0.0	0.60000E 02	0.12000E 03	0.0
0.60000E 02	C.12000E 03	0.0	0.60000E 02	0.0	0.60000E 02
0.12000E 03	C.0	0.60000E 02	0.12000E 03	0.0	0.60000E 02
0.12000E 03	C.60000E 02	0.60000E 02	0.12000E 03	0.0	0.60000E 02
0.12000E 03	C.0	0.60000E 02	0.0	0.60000E 02	0.12000E 03

READINGS OF THE GAGE ELEMENTS, READ ROW WISE. ERROR ADDED 0%

0.15134E-04	C.19479E-06	0.15127E-04	0.52988E-06	0.33917E-06	0.15118E-04
0.40066E-06	C.50589E-06	0.15111E-04	0.28876E-06	0.15107E-04	0.22415E-06
0.73364E-06	C.15107E-04	0.22415E-06	0.73364E-06	0.15111E-04	0.28876E-06
0.65028E-06	C.40066E-06	0.52988E-06	0.33917E-06	0.15134E-04	0.64178E-06
0.19479E-06	C.15138E-04	0.70639E-06	0.15138E-04	0.70639E-06	0.11143E-06

EXPANSION WITH 3 FOURIER COEFFICIENTS

KS = 0 KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

CONSTANTS
TANG. 0.45455E 03
LONG. 0.28943E 01
SHEAR 0.56921E 00

COS 1(THETA) SIN 1(THETA)
TANG. -0.94754E-03 -0.57504E-03
LONG. -0.11387E 01 0.11384E 01
SHEAR 0.53861E 01 -0.53860E 01

THETA =	0 DEGREES	POINT NO.	1		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.17552E 01		0.59553E 01
COMPUTED	0.45454E 03		0.17556E 01		0.59553E 01
THETA =	10 DEGREES	POINT NO.	11		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.19702E 01		0.49382E 01
COMPUTED	0.45454E 03		0.19706E 01		0.49382E 01
THETA =	20 DEGREES	POINT NO.	21		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.22133E 01		0.37884E 01
COMPUTED	0.45454E 03		0.22136E 01		0.37884E 01
THETA =	30 DEGREES	POINT NO.	31		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.24770E 01		0.25407E 01
COMPUTED	0.45454E 03		0.24774E 01		0.25407E 01
THETA =	40 DEGREES	POINT NO.	41		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.27534E 01		0.12331E 01
COMPUTED	0.45454E 03		0.27538E 01		0.12331E 01
THETA =	50 DEGREES	POINT NO.	51		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.30341E 01		-0.94609E-01
COMPUTED	0.45454E 03		0.30344E 01		-0.94596E-01
THETA =	60 DEGREES	POINT NO.	61		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.33104E 01		-0.14022E 01
COMPUTED	0.45454E 03		0.33108E 01		-0.14022E 01
THETA =	70 DEGREES	POINT NO.	71		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.35742E 01		-0.26498E 01
COMPUTED	0.45454E 03		0.35746E 01		-0.26498E 01
THETA =	80 DEGREES	POINT NO.	81		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.38172E 01		-0.37997E 01
COMPUTED	0.45454E 03		0.38177E 01		-0.37997E 01
THETA =	90 DEGREES	POINT NO.	91		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.40322E 01		-0.48168E 01
COMPUTED	0.45454E 03		0.40327E 01		-0.48168E 01
THETA =	100 DEGREES	POINT NO.	101		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.42126E 01		-0.56702E 01
COMPUTED	0.45454E 03		0.42131E 01		-0.56703E 01
THETA =	110 DEGREES	POINT NO.	111		
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E 03		0.43530E 01		-0.63341E 01
COMPUTED	0.45455E 03		0.43535E 01		-0.63341E 01

MODULUS OF ELASTICITY C.30000E 08PSI
 SHEAR MODULUS OF ELASTICITY 0.11538E 08 PSI
 POISSON RATIO 0.30000E 00

NUMBER OF GAGES 36
 TRANSVERSE SENSITIVITY FACTOR OF THE GAGES = 0 %
 NUMBER OF GAGES FUNCTIONING PROPERLY 36
 GAGES FUNCTIONING IMPROPERLY ... NONE

ANGULAR POSITION OF THE GAGE IN THE CROSS SECTION, READ ROW WISE

0.0	C.0	0.0	0.30000E 02	0.30000E 02	0.30000E 02
0.60000E 02	C.60000E 02	0.60000E 02	0.90000E 02	0.90000E 02	0.90000E 02
0.12000E 03	C.12000E 03	0.12000E 03	0.15000E 03	0.15000E 03	0.15000E 03
0.18000E 03	C.18000E 03	0.18000E 03	0.21000E 03	0.21000E 03	0.21000E 03
0.24000E 03	C.24000E 03	0.24000E 03	0.27000E 03	0.27000E 03	0.27000E 03
0.30000E 03	C.30000E 03	0.30000E 03	0.33000E 03	0.33000E 03	0.33000E 03

ANGULAR ORIENTATION OF THE GAGES, READ ROW WISE

0.0	C.60000E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.0	0.60000E 02	0.12000E 03

READINGS OF THE GAGE ELEMENTS, READ ROW WISE. ERROR ADDED 2%

0.15134E-04	C.63164E-06	0.19596E-06	0.14907E-04	0.53904E-06	0.33688E-06
0.14833E-04	C.40585E-06	0.50206E-06	0.15126E-04	0.29224E-06	0.63844E-06
0.15008E-04	C.22246E-06	0.73175E-06	0.14883E-04	0.22505E-06	0.73152E-06
0.15183E-04	C.29368E-06	0.64296E-06	0.14880E-04	0.40417E-06	0.49667E-06
0.14843E-04	C.53846E-06	0.33419E-06	0.15091E-04	0.64980E-06	0.19406E-06
0.15088E-04	C.71787E-06	0.11202E-06	0.15327E-04	0.71808E-06	0.11338E-06

EXPANSION WITH 11 FOURIER COEFFICIENTS

KS = 0 KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

CONSTANTS
TANG. 0.45167E C3
LONG. 0.30279E C1
SHEAR 0.67538E CC

TANG.	COS 1(THETA)	SIN 1(THETA)	COS 2(THETA)	SIN 2(THETA)	COS 3(THETA)	SIN 3(THETA)
LONG.	0.16451E C1	-0.94166E 00	0.10407E 01	-0.362258E 01	-0.60751E 00	-0.22247E 01
SHEAR	-0.11111E C1	0.10538E 01	-0.76545E-01	0.86755E-01	-0.51607E-01	0.13186E 00
	0.53511E C1	-0.54097E 01	-0.47720E-01	0.44068E-01	-0.65953E-01	-0.32323E-01

TANG.	COS 4(THETA)	SIN 4(THETA)	COS 5(THETA)	SIN 5(THETA)
LONG.	0.31820E 01	-0.17485E-01	-0.21132E 01	-0.46379E 00
SHEAR	-0.214C2E CC	-0.24257E-01	-0.92955E-02	0.12406E-01
	-0.22891E-01	-0.177C9E-03	-0.55914E-01	0.34983E-01

THETA = 240 DEGREES		POINT NO. 241		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.24770E	01 0.25407E	01
COMPUTED	0.44647E	C3 0.28761E	01 0.27506E	01

THETA = 250 DEGREES		POINT NO. 251		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.22133E	01 0.37883E	01
COMPUTED	0.44979E	C3 0.25514E	01 0.39775E	01

THETA = 260 DEGREES		POINT NO. 261		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.19702E	01 0.49382E	01
COMPUTED	0.45222E	C3 0.22239E	01 0.50755E	01

THETA = 270 DEGREES		POINT NO. 271		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.17552E	01 0.59553E	01
COMPUTED	0.45299E	C3 0.19561E	01 0.60426E	01

THETA = 280 DEGREES		POINT NO. 281		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.15748E	01 0.68088E	01
COMPUTED	0.45262E	C3 0.17848E	01 0.68838E	01

THETA = 290 DEGREES		POINT NO. 291		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.14345E	01 0.74726E	01
COMPUTED	0.45243E	C3 0.17031E	01 0.75850E	01

THETA = 300 DEGREES		POINT NO. 301		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.13385E	01 0.79267E	01
COMPUTED	0.45347E	C3 0.16666E	01 0.81011E	01

THETA = 310 DEGREES		POINT NO. 311		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.12898E	01 0.81573E	01
COMPUTED	0.45576E	C3 0.16207E	01 0.83706E	01

THETA = 320 DEGREES		POINT NO. 321		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.12897E	01 0.81573E	01
COMPUTED	0.45836E	C3 0.15346E	01 0.83472E	01

THETA = 330 DEGREES		POINT NO. 331		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.13385E	01 0.79267E	01
COMPUTED	0.45993E	C3 0.14234E	01 0.80272E	01

THETA = 340 DEGREES		POINT NO. 341		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.14345E	01 0.74726E	01
COMPUTED	0.45968E	C3 0.13451E	01 0.74556E	01

THETA = 350 DEGREES		POINT NO. 351		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E	C3 0.15748E	01 0.68088E	01
COMPUTED	0.45770E	C3 0.13746E	01 0.67035E	01

EXPANSION WITH 5 FOURIER COEFFICIENTS

KS = 0 KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

CUNSTANTS
TANG. 0.45167E 03
LONG. 2.30279E 01
SHEAR 0.67538E 00

TANG.	COS 1(THETA)	SIN 1(THETA)	COS 2(THETA)	SIN 2(THETA)
LONG.	0.16451E 01	-0.94167E 00	0.10407E 01	-0.36258E 01
SHEAR	-0.11111E 01	0.10538E 01	-0.76546E-01	0.86754E-01
	0.53511E 01	-0.54097E 01	-0.47720E-01	0.44968E-01

THETA = 240 DEGREES		POINT NO. 241			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.24770E	01	0.25407E 01
COMPUTED	0.44800E	03	0.27843E	01	0.27467E 01
THETA = 250 DEGREES		POINT NO. 251			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.22133E	01	0.37883E 01
COMPUTED	0.44886E	03	0.25321E	01	0.39935E 01
THETA = 260 DEGREES		POINT NO. 261			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.19702E	01	0.49382E 01
COMPUTED	0.45009E	03	0.22847E	01	0.51336E 01
THETA = 270 DEGREES		POINT NO. 271			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.17552E	01	0.59553E 01
COMPUTED	0.45157E	03	0.20507E	01	0.61327E 01
THETA = 280 DEGREES		POINT NO. 281			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.15748E	01	0.68088E 01
COMPUTED	0.45314E	03	0.18395E	01	0.69618E 01
THETA = 290 DEGREES		POINT NO. 291			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.14345E	01	0.74726E 01
COMPUTED	0.45465E	03	0.16605E	01	0.75972E 01
THETA = 300 DEGREES		POINT NO. 301			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.13385E	01	0.79267E 01
COMPUTED	0.45592E	03	0.15229E	01	0.80215E 01
THETA = 310 DEGREES		POINT NO. 311			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.12898E	01	0.81573E 01
COMPUTED	0.45684E	03	0.14343E	01	0.82239E 01
THETA = 320 DEGREES		POINT NO. 321			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.12897E	01	0.81573E 01
COMPUTED	0.45728E	03	0.14007E	01	0.82001E 01
THETA = 330 DEGREES		POINT NO. 331			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.13385E	01	0.79267E 01
COMPUTED	0.45722E	03	0.14253E	01	0.79524E 01
THETA = 340 DEGREES		POINT NO. 341			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.14345E	01	0.74726E 01
COMPUTED	0.45666E	03	0.15090E	01	0.74891E 01
THETA = 350 DEGREES		POINT NO. 351			
STRESSES	TANG.		LONG.		SHEAR
ACTUAL	0.45455E	03	0.15748E	01	0.68088E 01
COMPUTED	0.45567E	03	0.16491E	01	0.68246E 01

EXPANSION WITH 3 FOURIER COEFFICIENTS

KS = C KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

CONSTANTS
TANG. 0.45167E C3
LONG. 0.30279E C1
SHEAR 0.67538E C0

COS 1 (THETA) SIN 1 (THETA)
TANG. 0.16451E C1 -0.94167E C0
LONG. -0.11111E C1 0.10538E C1
SHEAR 0.53511E C1 -0.54097E C1

THETA = 240 DEGREES		POINT NO. 241		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.24770E 01	0.25407E 01	
COMPUTED	0.45166E 03	0.26709E 01	0.26847E 01	

THETA = 250 DEGREES		POINT NO. 251		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.22133E 01	0.37883E 01	
COMPUTED	0.45199E 03	0.24177E 01	0.39286E 01	

THETA = 260 DEGREES		POINT NO. 261		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.19702E 01	0.49382E 01	
COMPUTED	0.45231E 03	0.21831E 01	0.50736E 01	

THETA = 270 DEGREES		POINT NO. 271		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.17552E 01	0.59553E 01	
COMPUTED	0.45261E 03	0.19741E 01	0.60850E 01	

THETA = 280 DEGREES		POINT NO. 281		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.15748E 01	0.68088E 01	
COMPUTED	0.45288E 03	0.17972E 01	0.69321E 01	

THETA = 290 DEGREES		POINT NO. 291		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.14345E 01	0.74726E 01	
COMPUTED	0.45311E 03	0.16577E 01	0.75890E 01	

THETA = 300 DEGREES		POINT NO. 301		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.13385E 01	0.79267E 01	
COMPUTED	0.45330E 03	0.15597E 01	0.80358E 01	

THETA = 310 DEGREES		POINT NO. 311		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.12898E 01	0.81573E 01	
COMPUTED	0.45345E 03	0.15064E 01	0.82590E 01	

THETA = 320 DEGREES		POINT NO. 321		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.12897E 01	0.81573E 01	
COMPUTED	0.45353E 03	0.14994E 01	0.82518E 01	

THETA = 330 DEGREES		POINT NO. 331		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.13385E 01	0.79267E 01	
COMPUTED	0.45356E 03	0.15388E 01	0.80144E 01	

THETA = 340 DEGREES		POINT NO. 341		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.14345E 01	0.74726E 01	
COMPUTED	0.45353E 03	0.16234E 01	0.75540E 01	

THETA = 350 DEGREES		POINT NO. 351		
STRESSES	TANG.	LONG.	SHEAR	
ACTUAL	0.45455E 03	0.15748E 01	0.68088E 01	
COMPUTED	0.45345E 03	0.17507E 01	0.68846E 01	

MODULUS CF ELASTICITY C.30000E 08PSI
 SHEAR MODULUS OF ELASTICITY 0.11538E 08 PSI
 POISSON RATIO 0.30000E 0C

NUMBER OF GAGES 36
 TRANSVERSE SENSITIVITY FACTOR OF THE GAGES = 1 %
 NUMBER OF GAGES FUNCTIONING PROPERLY 36
 GAGES FUNCTIONING IMPROPERLY ... NONE

ANGULAR POSITION CF THE GAGE IN THE CROSS SECTION, READ ROW WISE			
0.C	C.C	0.0	0.30000E 02
0.60000E 02	C.60000E 02	0.60000E 02	0.30000E 02
0.12000E 03	C.12000E 03	0.12000E 03	0.90000E 02
0.18000E 03	C.18000E 03	0.18000E 03	0.15000E 03
0.24000E 03	C.24000E 03	0.24000E 03	0.21000E 03
0.30000E 03	C.30000E 03	0.30000E 03	0.27000E 03
			0.33000E 03

ANGULAR ORIENTATION OF THE GAGES, READ ROW WISE			
0.0	C.60000E 02	0.12000E 03	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.12000E 03
0.0	C.60000E 02	0.12000E 03	0.12000E 03

READINGS OF THE GAGE ELEMENTS, READ ROW WISE. ERROR ADDED 0%			
0.15091E-04	C.74191E-06	0.29935E-06	0.44247E-06
0.15076E-04	C.50355E-06	0.60773E-06	0.75086E-06
0.15065E-04	C.32905E-06	0.83349E-06	0.83349E-06
0.15069E-04	C.39292E-06	0.75086E-06	0.60773E-06
0.15084E-04	C.63129E-06	0.44247E-06	0.29935E-06
0.15095E-04	C.80579E-06	0.21672E-06	0.21672E-06

COEFFICIENTS A, READ ROW WISE

0.33237E-07	C.10585E-C8	0.10585E-08	0.33237E-07	0.10585E-08
0.33237E-07	C.10585E-C8	0.10585E-08	0.33237E-07	0.10585E-08
0.33237E-07	C.10585E-C8	0.10585E-08	0.33237E-07	0.10585E-08
0.33237E-07	C.10585E-C8	0.10585E-08	0.33237E-07	0.10585E-08
0.33237E-07	C.10585E-C8	0.10585E-08	0.33237E-07	0.10585E-08

COEFFICIENTS B, READ ROW WISE

-0.96676E-C8	C.22511E-07	0.22511E-07	0.22511E-07	0.22511E-07
-0.96676E-C8	C.22511E-07	0.22511E-07	0.22511E-07	0.22511E-07
-0.96676E-C8	C.22511E-07	0.22511E-07	0.22511E-07	0.22511E-07
-0.96676E-C8	C.22511E-07	0.22511E-07	0.22511E-07	0.22511E-07
-0.96676E-C8	C.22511E-07	0.22511E-07	0.22511E-07	0.22511E-07

COEFFICIENTS C, READ ROW WISE

-0.0	C.37156E-C7	0.37156E-07	0.37156E-07	0.37156E-07
-0.0	C.37156E-C7	0.37156E-07	0.37156E-07	0.37156E-07
-0.0	C.37156E-C7	0.37156E-07	0.37156E-07	0.37156E-07
-0.0	C.37156E-C7	0.37156E-07	0.37156E-07	0.37156E-07
-0.0	C.37156E-C7	0.37156E-07	0.37156E-07	0.37156E-07

EXPANSION WITH 11 FOURIER COEFFICIENTS

KS = 0 KS IS AN INDEX INDICATING TYPE OF SOLUTION: 0 FOR NORMAL, 1 FOR SINGULAR

FOURIER COEFFICIENTS

TANG.
LONG.
SHEAR

CONSTANTS
C.45455E C3
C.28944E C1
C.56525E CC

TANG.
LONG.
SHEAR

CCS 1(THETA)
-0.57441E-C3
-0.11386E C1
C.53861E C1

SIN 1(THETA)
0.32390E-04
0.11385E 01
-0.53860E 01

COS 2(THETA)
0.56746E-04
-0.43307E-04
0.52491E-05

SIN 2(THETA)
-0.58088E-04
-0.76463E-04
0.28910E-05

COS 3(THETA)
0.54121E-04
0.74386E-05
-0.14306E-05

SIN 3(THETA)
0.11337E-04
-0.55022E-04
-0.13928E-05

TANG.
LONG.
SHEAR

COS 4(THETA)
0.76199E-04
C.41156E-C4
0.10598E-05

SIN 4(THETA)
0.11885E-04
-0.55075E-04
-0.10318E-05

COS 5(THETA)
0.38986E-04
-0.13349E-04
0.22680E-06

SIN 5(THETA)
-0.78963E-05
0.45193E-04
-0.69870E-06

THETA =	0 DEGREES	POINT NO.	1	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.17552E 01	0.59553E 01
COMPUTED	0.45455E C3		0.17558E 01	0.59553E 01

THETA =	10 DEGREES	POINT NO.	11	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.19702E 01	0.49382E 01
COMPUTED	0.45455E C3		0.19707E 01	0.49382E 01

THETA =	20 DEGREES	POINT NO.	21	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.22133E 01	0.37884E 01
COMPUTED	0.45455E C3		0.22137E 01	0.37884E 01

THETA =	30 DEGREES	POINT NO.	31	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.24770E 01	0.25407E 01
COMPUTED	0.45455E C3		0.24774E 01	0.25407E 01

THETA =	40 DEGREES	POINT NO.	41	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.27534E 01	0.12331E 01
COMPUTED	0.45455E C3		0.27538E 01	0.12331E 01

THETA =	50 DEGREES	POINT NO.	51	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.30341E 01	-0.94609E-01
COMPUTED	0.45455E C3		0.30345E 01	-0.94604E-01

THETA =	60 DEGREES	POINT NO.	61	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.33104E 01	-0.14022E 01
COMPUTED	0.45455E C3		0.33110E 01	-0.14022E 01

THETA =	70 DEGREES	POINT NO.	71	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.35742E 01	-0.26498E 01
COMPUTED	0.45455E C3		0.35748E 01	-0.26498E 01

THETA =	80 DEGREES	POINT NO.	81	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.38172E 01	-0.37997E 01
COMPUTED	0.45455E C3		0.38180E 01	-0.37997E 01

THETA =	90 DEGREES	POINT NO.	91	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.40322E 01	-0.48168E 01
COMPUTED	0.45455E C3		0.40331E 01	-0.48168E 01

THETA =	100 DEGREES	POINT NO.	101	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.42126E 01	-0.56702E 01
COMPUTED	0.45455E C3		0.42135E 01	-0.56702E 01

THETA =	110 DEGREES	POINT NO.	111	
STRESSES	TANG.		LONG.	SHEAR
ACTUAL	0.45455E C3		0.43530E 01	-0.63341E 01
COMPUTED	0.45455E C3		0.43537E 01	-0.63341E 01

APPENDIX C

DIGITAL COMPUTER PROGRAM FOR SECTION 3 AND NUMERICAL RESULTS

Subroutine MACUTO presented in this Appendix provides a method for applying the theory developed in Section 3. Data for simulated situations can be obtained from subroutine CANTIL presented in Appendix A.

MACUTO has been programmed following closely the development of the method. Self explanatory comment statements are included, which detail the type of data to be used and the procedural sequence of the method. Print-outs present the data processed and the computed loading.

Use of the subroutines is made by a brief main program called TIBISAY. This program merely dimensions the subroutines, accepts and prepares the input data, and turns control over to subroutine MACUTO. The card arrangement of the source deck is similar to that shown in Fig. B.1.

Some sample results of the application made of the programs as specified in Section 3 are presented following the card listings of the programs.

```

//TIBISAY JIB '322+', 'TANUPDA, JFSUS A.', MSCLEVEL=1
//TAB EXEC FORTCLG
//FORT EXEC PGM=IEYFRT
000000010
CANTIL
CANTIL
CANTIL
TRANSE
MACUTO
SCRATCH

1 DIMENSION AF1(3), AXM1(3), AF(3), AXM(3), F(3), XM(3), FWGHT(3),
1 XL1(5), XL2(3), ER(3), FT(3), EZ(3), R(3), ALL1(3,360,5),
2 SHIZT(3), SR7Z(3), SA7Z(3), SHEZR(3), SHEZT(3), SPRR(3), SPTT(3)
1 DIMENSION F(3,3)
1 DIMENSION FORCE(3), XMOM(3), THETA(3), ST(3), SL(3), SH(3), Y(3,3)
1 DIMENSION A1(3), A2(3), A3(3), A4(3), F3(3), F4(3), F5(3), F6(3),
1 XM3(3), XM4(3), XM5(3), XM6(3), B1(3), B2(3), B3(3), B4(3), B5(3), B6(3)

SPECIFY POISSON'S RATIO V, EXTERNAL AND INTERNAL PIPE DIAMETERS DO
AND DI, ANGULAR POSITION THETA OF THE POINTS, AND STRESS COMPONENTS:
TANGENTIAL ST, LONGITUDINAL SL AND SHEAR SH OF THE THREE POINTS 1,
2, AND 3.

IF THE MATHEMATICAL MODEL OF A PIPE IS USED, OUTPUT ARGUMENTS OF
SUBROUTINE CANTIL, XNU AND ALL1 CAN BE USED FOR THIS.

CALL CANTIL(FO,RI,XE,G,XNU,SPECW,D,XL1,NPOINT,APFA,ALL1)
V = XNU
DO = RO + RO
DI = RI + RI
THETA(1) = 0.0
THETA(2) = 120.0
THETA(3) = 240.0
ST(1) = ALL1(1,1,1)
ST(2) = ALL1(1,121,1)
ST(3) = ALL1(1,241,1)
SL(1) = ALL1(2,1,1)
SL(2) = ALL1(2,121,1)
SL(3) = ALL1(2,241,1)
SH(1) = ALL1(3,1,1)
SH(2) = ALL1(3,121,1)
SH(3) = ALL1(3,241,1)

PREPARE STRESSES FOR INPUT TO MACUTO.

DO 1 I = 1, 2
Y(1,I) = ST(1)
Y(2,I) = SL(1)
1 Y(3,I) = SH(1)
C

```

```

C EVALUATE THE LOADING AT THE CROSS SECTION OF PIPE.
C
C
C CALL MACUTC(DC,DI,V,Y,THETA,P,FORCE,XMOM)
C
C
C END

```


MACUT049
MACUT050
MACUT051
MACUT052
MACUT053
MACUT054
MACUT055
MACUT056
MACUT057
MACUT058
MACUT059
MACUT060
MACUT061
MACUT062
MACUT063
MACUT064
MACUT065
MACUT066
MACUT067
MACUT068
MACUT069
MACUT070
MACUT071
MACUT072
MACUT073
MACUT074
MACUT075
MACUT076
MACUT077
MACUT078
MACUT079
MACUT080
MACUT081
MACUT082
MACUT083
MACUT084
MACUT085
MACUT086
MACUT087
MACUT088
MACUT089
MACUT090
MACUT091
MACUT092
MACUT093
MACUT094
MACUT095
MACUT096

CONVERT ANGULAR DEGREES TO RADIAN'S AND FIND DIFFERENCES BETWEEN
ANGLES. FIND DIFFERENCES BETWEEN STRESS COMPONENTS.

```

Q1 = THETA(1)*THETA2
Q2 = THETA(2)*THETA2
Q3 = THETA(3)*THETA2
Q12 = (THETA(1) - THETA(2))*THETA2
Q31 = (THETA(3) - THETA(1))*THETA2
SINF1 = SIN ( Q1 )
SINF2 = SIN ( Q2 )
SINF3 = SIN ( Q3 )
SINF12 = SIN ( Q12 )
SINF31 = SIN ( Q31 )
COSF1 = COS ( Q1 )
COSF2 = COS ( Q2 )
COSF3 = COS ( Q3 )
S32 = S3 - S2
S21 = S2 - S1
T32 = T3 - T2
T21 = T2 - T1
T13 = T1 - T3

```

OBTAIN DENOMINATOR AND NUMERATOR OF THE FORCE AND MOMENT COMPONENTS.
PERFORM THE CORRESPONDING DIVISIONS TO SOLVE FOR THE COMPONENTS.

```

DENOM = ARCF( 1.0, 1.0, 1.0, SINF12, SINF23, SINF31 )
XMXNUM = ARCF( COSF1, COSF2, COSF3, S32, S13, S21 )
FXNUM = ARCF( COSF1, COSF2, COSF3, T32, T13, T21 )
FYNUM = ARCF( SINF1, SINF2, SINF3, S32, S13, S21 )
XMZNUM = ARCF( T1, T2, T3, SINF23, SINF31, SINF12 )
FZNUM = ARCF( S1, S2, S3, SINF23, SINF31, SINF12 )
XM(1) = XMXNUM/DENOM*INERTIA/R0
XM(2) = XMZNUM/DENOM*INERTIA/R0
XM(3) = FXNUM/DENOM/D
F(1) = -FXNUM/DENOM/D
F(2) = -FYNUM/DENOM*AREA
F(3) = FZNUM/DENOM*AREA

```

SOLVE FOR THE INTERNAL PRESSURE.

MACUT097
MACUT098
MACUT099
MACUT100
MACUT101
MACUT102
MACUT103
MACUT104
MACUT105
MACUT106
MACUT107
MACUT108
MACUT109
MACUT110
MACUT111
MACUT112
MACUT113
MACUT114
MACUT115
MACUT116
MACUT117
MACUT118

```

P = ( SPIT1 + SPIT2 + SPIT3 )*( R02/RI2 - 1.2 )/3.0

PREPARE PRINT-CUTS OF THE INFORMATION PROCESSED AND THE INFERRED
LOADING.

      WRITE(6, 2) THETA(1), (ALL(I,1), I = 1, 3 ),
1 THETA(2), (ALL(I,2), I = 1, 3 ),
2 THETA(3), (ALL(I,3), I = 1, 3 )
1 15X, 'STRESSES', 28X, 'TANG.', 17X, 'LONG.', 17X,
2 15X, 'THETA =', F7.2, ' DEGREES', 3E20.5 / )
3 15X, F, XM
1 15X, 'INFERRED PRESSURE', E20.5, ' PSI' /
2 15X, 'INFERRED FORCE', 3E20.5, ' LBS' /
3 15X, 'INFERRED MOMENT', 3E20.5, ' LB-IN' )

      RETURN
      END

```

C C
C C
C C
C C
C C
C C

INFERRED LOADING

STRESSES

THETA = 0.0 DEGREES	TANG.	LONG.	SHEAR
THETA = 120.00 DEGREES	0.45455F 03	-0.82505E 02	0.59553F 01
THETA = 240.00 DEGREES	0.45455F 03	0.16999F 02	-0.20473E 02
	0.45455F 03	0.74187E 02	0.16226F 02

INFERRED PRESSURE INFERRED FORCE INFERRED MOMENT

0.10000E 03 PSI	0.99999E 02 LBS
0.39330E 03	0.10000E 03 LB-IN
-0.29000E 04	

RADIAL DISTANCE OF POINTS = 6.00000 INCHES

LOADS APPLIED TO THE TIP

INTERNAL PRESSURE =	100.00 PSI	100.00 LB
APPLIED FORCE =	100.00	100.00 LB-IN
APPLIED MOMENT =	100.00	

DISTANCE FROM THE TIP TO THE CROSS SECTION 30.00 INCHES

LOADS ACTING ON THE CROSS SECTION

INTERNAL PRESSURE =	100.00 PSI	100.00 LB
APPLIED FORCE =	393.34	100.00 LB-IN
APPLIED MOMENT =	-2900.00	100.00 LB-IN

The stresses used as input for this inference were taken from this data which is similar to that shown in pg. . The inferred loading is in agreement with the actual one acting on the cross section.

APPENDIX D

Subroutine DSIMQ of the Computer Facility Center of the Naval Postgraduate School, to solve linear simultaneous equations.

SUBROUTINE DSIMQ
THIS WAS SLIGHTLY MODIFIED TO BE USED IN SINGLE PRECISION.
PURPOSE
OBTAIN SOLUTION OF A SET OF SIMULTANEOUS LINEAR EQUATIONS,
AX=B
USAGE
CALL DSIMQ(A,B,N,KS)
DESCRIPTION OF PARAMETERS
A AND B MUST BE REAL*8
A - MATRIX OF COEFFICIENTS STORED COLUMNWISE. THESE ARE
DESTROYED IN THE COMPUTATION. THE SIZE OF MATRIX A IS
N BY N.
B - VECTOR OF ORIGINAL CONSTANTS (LENGTH N). THESE ARE
REPLACED BY FINAL SOLUTION VALUES, VECTOR X.
N - NUMBER OF EQUATIONS AND VARIABLES
KS - OUTPUT DIGIT
C FOR A NORMAL SOLUTION
1 FOR A SINGULAR SET OF EQUATIONS
REMARKS
MATRIX A MUST BE GENERAL.
IF MATRIX IS SINGULAR, SOLUTION VALUES ARE MEANINGLESS.
AN ALTERNATIVE SOLUTION MAY BE OBTAINED BY USING MATRIX
INVERSION (MINV) AND MATRIX PRODUCT (GMPD).
SUBROUTINES AND FUNCTION SUBPROGRAMS REQUIRED ... NONE
METHOD
METHOD OF SOLUTION IS BY ELIMINATION USING LARGEST PIVOTAL
DIVISOR. EACH STAGE OF ELIMINATION CONSISTS OF INTERCHANGING
ROWS WHEN NECESSARY TO AVOID DIVISION BY ZERO OR SMALL
ELEMENTS.
THE FORWARD SOLUTION TO OBTAIN VARIABLE N IS DONE IN
N STAGES. THE BACK SOLUTION FOR THE OTHER VARIABLES IS
CALCULATED BY SUCCESSIVE SUBSTITUTIONS. FINAL SOLUTION
VALUES ARE DEVELOPED IN VECTOR B, WITH VARIABLE 1 IN B(1),
VARIABLE 2 IN B(2), VARIABLE N IN B(N).
IF NO PIVOT CAN BE FOUND EXCEEDING A TOLERANCE OF 0.0, THIS
THE MATRIX IS CONSIDERED SINGULAR AND KS IS SET TO 1. THIS
TOLERANCE CAN BE MODIFIED BY REPLACING THE FIRST STATEMENT.

CC

```

SUBROUTINE DSIMQ(A,B,N,KS)
  REAL*8 A,B,BIGA,TOL,SAVE,DABS
  DIMENSION A(1),B(1)

  FORWARD SOLUTION

  TOL=0.000
  TOL=0.0
  KS=0
  JJ=-N
  DO 65 J=1,N
    JY=J+1
    JJ=JJ+N+1
    BIGA=0.000
    IT=JJ-J
    DO 30 I=J,N

      SEARCH FOR MAXIMUM COEFFICIENT IN COLUMN

      IJ=IT+1
      IF (DABS(BIGA)-DABS(A(IJ))) 20,30,30
      IF (ABS(BIGA)-ABS(A(IJ))) 20,30,30
      BIGA=A(IJ)
      IMAX=I
      20 CONTINUE

      TEST FOR PIVOT LESS THAN TOLERANCE (SINGULAR MATRIX)

      IF (DABS(BIGA)-TOL) 35,35,40
      IF (ABS(BIGA)-TOL) 35,35,40
      35 KS=1
      RETURN

      INTERCHANGE ROWS IF NECESSARY

      40 I1=J+N*(J-2)
      IT=IMAX-J
      DO 50 K=J,N
        I1=I1+N
        I2=I1+IT
        SAVE=A(I1)
        A(I1)=A(I2)

```

```

C C C C C
      DIVIDE EQUATION BY LEADING COEFFICIENT
50  A(I1)=A(I1)/BIGA
    SAVE=B(IMAX)
    B(IMAX)=B(J)
    B(J)=SAVE/BIGA
C C C
      ELIMINATE NEXT VARIABLE
    IF(J-N) 55,70,55
    IQS=N*(J-1)
55  DO 65 IX=JY,N
    IXJ=IQS+IX
    IT=J-IX
    DO 60 JX=JY,N
    IXJX=N*(JX-1)+IX
    JJX=IXJX+IT
60  A(IXJX)=A(IXJX)-(A(IXJ)*A(JJX))
65  B(IX)=B(IX)-(B(J)*A(IXJ))
C C C
      BACK SOLUTION
70  NY=N-1
    IT=N*N
    DO 80 J=1,NY
    IA=IT-J
    IB=N-J
    IC=N
    DO 80 K=1,J
    B(IB)=B(IB)-A(IA)*B(IC)
    IA=IA-N
    IC=IC-1
80  RETURN
    END

```

DSIMQ088
DSIMQ089
DSIMQ090
DSIMQ091
DSIMQ092
DSIMQ093
DSIMQ094
DSIMQ095
DSIMQ096
DSIMQ097
DSIMQ098
DSIMQ099
DSIMQ100
DSIMQ101
DSIMQ102
DSIMQ103
DSIMQ104
DSIMQ105
DSIMQ106
DSIMQ107
DSIMQ108
DSIMQ109
DSIMQ110
DSIMQ111
DSIMQ112
DSIMQ113
DSIMQ114
DSIMQ115
DSIMQ116
DSIMQ117
DSIMQ118
DSIMQ119
DSIMQ120
DSIMQ121
DSIMQ122

APPENDIX E

Effects of Changing the Number of Fourier Coefficients and the Amount and Quality of the Data in the Application of the Theory Developed in Section 2.

The theory developed in Section 2 of this thesis estimates Fourier coefficients of the distributions of axial, tangential, and shear stresses assuming that enough data has been obtained by placing a sufficient number of strain gage elements around the external surface of a cross section of pipe. The correctness of the estimated coefficients depends on their number and on the amount and quality of the data. Depending on the relative orientation of the gage elements, they can pick information useful for determining the coefficients of all the distributions, or, if they are arranged in certain disadvantageous ways, they may be able to provide information for none, or only some of the coefficients.

The requirement of inferring a given number N of Fourier coefficients, demands having, at a minimum, a corresponding number $M = M(N)$ of valid data items. If more data are available, there is a redundancy of data which permits more accurate determination of the N coefficients.

Specific rules for the necessary number and disposition of gage elements to obtain a specified number of correct coefficients are not available, but they probably could be worked out. Some idea of the gage elements requirements can be obtained by testing actual cases and comparing results with correct ones obtained from other methods. The digital computer programs included in this thesis can be used as they are to perform such tests. The procedure to follow is to simply specify in subroutine ZULIA the number of gage elements, their angular positions and angular orientations around the cross section, and the number of Fourier coefficients to be computed. The print-out of this program presents the

distributions obtained in this way, shown adjacent to the theoretically correct ones, so that comparisons can be readily done.

A preliminary survey of gage elements arrangements was made using that procedure, applied to data with no added random errors. Results obtained are presented following these pages. Many of these results might have been anticipated from theoretical considerations. The following nomenclature is used when applicable:

(a) No. of coefficients

3 to 11: the results presented were obtained using from three to eleven Fourier coefficients per series. These results apply to that number of coefficients.

7: results apply only to seven coefficients.

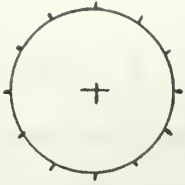
(b) Results

good: indicates that the coefficients obtained describe correctly the tangential, axial and shear stress distributions.

bad: The computed coefficients do not describe either of the distributions.

only shear good: good coefficients were obtained only for the shear stress distribution.

Inasmuch as the data were without added errors, the recovery should be and actually was excellent or no good at all; accordingly, there is nothing subjective in the judgment "good" or "bad".



Gage elements located at 12 points
equally spaced 30° around the external
circumference of the cross section.

gage elements
arrangement
at each point

No. of Fourier
coefficients per series

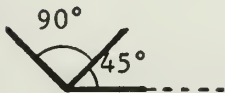
results



T axis

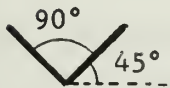
3 to 11

good



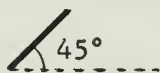
3 to 11

good



3 to 11

only shear good



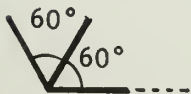
3 to 11

bad



3 to 11

bad



3 to 11

good



3 to 11

only shear good



3 to 11

bad

II)

Gage elements located at 8 points
equally spaced 45° around the external
circumference of the cross section.

gage elements
arrangement
at each point

No. of Fourier
coefficients per series

results



3 to 7

good

same

9 and 11

bad



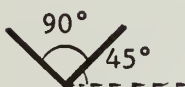
3 to 7

good

same

9 and 11

bad



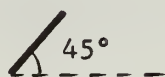
3 to 7

only shear good

same

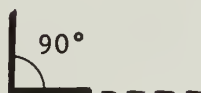
9 and 11

bad



3 to 11

bad



3 to 11

bad

III)

One gage element every 10° around the external circumference of the cross section, totaling 36 elements. The first element at 0° from the tangential direction, and every consecutive one, incrementing this angle by 10° .

from 3 to 11 coefficients: bad results

IV)

One gage element every 10° around the external circumference of the cross section, totaling 36 elements. The first element at 0° from the tangential direction, and every consecutive one, incrementing this angle by 50° .

from 3 to 9 coefficients: good results

11 coefficients: bad results

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13. ABSTRACT <p>This thesis presents a method for estimating the distribution of stress components around the outer circumference of a cross section of a pipe, from the readings of strain gage elements arbitrarily positioned and oriented around this circumference. A least-squares procedure is used to obtain best estimates of the coefficients of Fourier expansions describing such distributions. A digital computer program was developed for applying the method. Data for testing the method and program were generated by a computer program using the best available theory of stress analysis in pipes. Methods for adding random errors to the data were adapted and used for closer simulation of actual situations.</p> <p>A second problem treated in this thesis is that of inferring the loading acting through the cross section of a straight pipe of concentric bore from known stresses at points on the external surface of the cross section which is presumed to be distant from stress concentrations. It is shown that this inference can be made from stresses at only three points of the cross section. A digital computer program was developed to do this.</p>		

14.

KEY WORDS

LINK A

LINK B

LINK C

ROLE

WT

ROLE

WT

ROLE

WT

Strain Analysis

Pipe Stresses

Strain Gage Data

Data Reduction

Experiments on Piping

Optimal Data Analysis



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